

Virginia Board of Pharmacy Pharmaceutical Processor Inspection Report

9960 Mayland Drive, Suite 300

Henrico, VA 23233

	www.dhp.virginia.gov/pharmacy Email: pharmbd@dhp.virginia.gov	Main: 804.367.4456 Fax: 804.527.4472	
Pharmaceutical Processor Name:		Inspection Type:	
Pharmaceutical Processor Permit Number:		Inspection Results:	
Legal Business Name:		Date of Last Inspection:	
Doing Business As (DBA):		Day 1:	
Address:		Start Time: 24-hour format (13:00)	
City:		End Time: 24-hour format (13:00)	
City:		Day 2:	
State:		Start Time: 24-hour format (13:00)	
Zip Code:		End Time: 24-hour format (13:00)	
Designated Health Service Area:		Inspector Name:	
Telephone number:		Observer Name/Affiliation (if applicable):	
Toll free number:		Pharmacist on Duty:	
Fax number:		Pharmacist on Duty License Number:	
Email address:		Inspection Emailed To (person):	
Website:		Inspection Emailed To (email address):	
Hours of Operation	Is facility open 24/7?		
	C Start Time: (24-hour format hh:mm)	Dpen End Time: (24-hour format hh:mm)	Closed
Sunday			
Monday			
Tuesday			
Wednesday			
Thursday			
Friday			
Saturday			

	Business Licensure Information for State of Residence and Federal (board of pharmacy, state controlled substance, DEA, FDA, etc.)						
License/Regist	tration Agency	Business Name on L		License Ty	pe/Number	Expiration Date	
		•	Perso	onnel		•	
Personnel present at the t	ime of inspection:	1				1	
Pharmacists:				Pharmacist:Pharmacy Technic	cian Ratio		
Pharmacy Technicians:				Pharmacy Interns:		Unlicensed Staff:	
List all personnel employe							
Position	Na	ime	License Number	Activity	Describe Deg	ree or Experience - Indicate if training completed (Y/N)
Pharmacist-in-Charge							_
							_
							-
							-
Inspector Notes:	L			1	1		

	Personnel					
Position	Name	License Number	Activity	Describe Degree or Experience - Indicate if training completed (Y/N)		

Pe	ermit & Personnel	
	Result	Notes
Processor Permit		§54.1-3442.6 & 18VAC110-60-110
No person who has been convicted of (i) a felony under the laws of the Commonwealth another jurisdiction or (ii) within the last five years, any offense in violation of Article 1 (§ 247 et seq.) or Article 1.1 (§ 18.2-265.1 et seq.) of Chapter 7 of Title 18.2 or a substanti similar offense under the laws of another jurisdiction shall be employed by or act as an a of a pharmaceutical processor [§54.1-3342.6 & 18 VAC 110-60-110] .	18.2- ally	
Every pharmaceutical processor shall adopt policies for pre-employment drug screening regular, ongoing, random drug screening of employees.) and	
Employee Licenses & Registration 18 VAC 110-60-170		18 VAC 110-60-170
A pharmacist with a current, unrestricted license issued by the board, practicing a location of the address on the pharmaceutical processor application shall be in full and a charge of a pharmaceutical processor and serve as the pharmacist-in-charge.		
	Operations	
Security Requirements		18 VAC 110-60-240
The pharmaceutical processor shall have an adequate security system to prevent and diversion, theft, or loss of Cannabis seeds, plants, extracts, cannabidiol oil, or THC-A oil		
A device for the detection of breaking and a back-up alarm system with an ability to re operational during a power outage shall be installed in each pharmaceutical processor.	emain	
The installation and the device shall be based on accepted alarm industry standard shall be subject to the following conditions:		
1. The device shall be a sound, microwave, photoelectric, ultrasonic, or any other generally accepted and suitable device.		
2. The device shall be monitored in accordance with accepted industry standards maintained in operating order, have an auxiliary source of power, and be capable sending an alarm signal to the monitoring entity when breached if the communica line is not operational.	of	
3. The device shall fully protect the entire processor facility and shall be capable detecting breaking by any means when activated.		
4. The device shall include a duress alarm, a panic alarm, and automatic voice dialer.	e	
5. Access to the alarm system for the pharmaceutical processor shall be restricted the pharmacists working at the pharmaceutical processor and the system shall be activated whenever the pharmaceutical processor is closed for business.		
A pharmaceutical processor shall keep the outside perimeter of the premises well-lit.		
A processor shall have video cameras in all areas that may contain Cannabis plants, s parts of plants, extracts, cannabidiol oil, or THC-A oil and at all points of entry and exit, shall be appropriate for the normal lighting conditions of the area under surveillance.		

	Result	Notes
 The processor shall direct cameras at all approved safes, approved vaults, dispensing areas, cannabidiol oil, or THC-A oil sales areas and any other area where Cannabis plants, seeds, extracts, cannabidiol oil, or THC-A oil are being produced, harvested, manufactured, stored, or handled. At entry and exit points, the processor shall angle cameras so as to allow for the capture of clear and certain identification of any person entering or exiting the facility. 		
2. The video system shall have:		
a. A failure notification system that provides an audible, text, or visual notification of any failure in the surveillance system. The failure notification system shall provide an alert to the processor within five minutes of the failure, either by telephone, email, or text message.		
b. The ability to immediately produce a clear color still photo that is a minimum of 9600 dpi from any camera image (live or recorded).		
c. A date and time stamp embedded on all recordings. The date and time shall be synchronized and set correctly and shall not significantly obscure the picture.		
d. The ability to remain operational during a power outage.		
3. All video recording shall allow for the exporting of still images in an industry standard image format.		
4. Exported video shall have the ability to be archived in a proprietary format that ensures authentication of the video and guarantees that no alteration of the recorded image has taken place. Exported video shall also have the ability to be saved in an industry standard file format that can be played on a standard computer operating system.		
5. A pharmaceutical processor shall erase all recordings prior to disposal or sale of the facility.		
6. The processor shall make 24-hour recordings from all video cameras available for immediate viewing by the board or the board's agent upon request and shall retain the recordings for at least 30 days.		
7. If a processor is aware of a pending criminal, civil, or administrative investigation or legal proceeding for which a recording may contain relevant information, it shall retain an unaltered copy of the recording until the investigation or proceeding is closed or the entity conducting the investigation or proceeding notifies the pharmaceutical processor PIC that it is not necessary to retain the recording.		
The processor shall maintain all security system equipment and recordings in a secure location so as to prevent theft, loss, destruction, or alterations.		
All security equipment shall be maintained in good working order and shall be tested no less than two times per year.		
A pharmaceutical processor shall limit access to surveillance areas to persons who are essential to surveillance operations, law-enforcement agencies, security system service employees, the board or the board's agent, and others when approved by the board.		
A processor shall make available a current list of authorized employees and security system service employees who have access to the surveillance room to the processor.		
The pharmaceutical processor shall keep all onsite surveillance rooms locked and shall not use such rooms for any other function.		
Storage & Handling		18 VAC 110-60-250
A pharmaceutical processor shall:		
1. Have storage areas that provide adequate conditions for the cultivation of Cannabis, and the production and dispensing of cannabidiol oil or THC-A oil:		

				Result	Notes
a. Lighting					
b. Sanitation					
c. Ventilation					
d. Space					
e. Equipment					
	efined in 18 VAC 110-60-10				
g. Humidity as defin	ed in 18 VAC 110-60-10				
Room or Phase	Temperature	Humidity			
Mother room	65 - 75°	50% - 60%			
Nursery phase	71 - 85° F	65% - 75%			
Vegetation phase	71 - 85° F	55% - 65%			
Flower/harvest phase	71 - 85° F	55% - 60%			
Drying/extraction rooms	s < 75° F	55% - 60%			
cannabidiol oil, or THC-A o 3. Be maintained in a clear	n, sanitary, and orderly conditi by insects, rodents, birds, or v	on. vermin of any kind.			
restrict access between comparti			an		
Policies & Procedures					18 VAC 110-60-250
The processor shall establish, r regarding best practices for the s cannabidiol oil or THC-A oil. Thes	secure and proper cultivation	of Cannabis and pro			
1. Restrict movement betw	veen compartments.				
compartment to which the employees necessary for a facility.	ored identification cards for fact are assigned at a given time a particular function have acco	so as to ensure that ess to that compartme	only ent of the		
containing Cannabis plants	ning for all production facility e s, seeds, and extracts, includi	ng cannabidiol oil or	THC-A		
extracts, cannabidiol oil, a	custody of all Cannabis plants nd THC-A oil products.				
The PIC shall establish, maintai cultivation, production, security, s plants, extracts, cannabidiol oil, a	n, and comply with written po storage, and inventory of Canr Ind THC-A oil.	nabis, including seeds	s, parts of		
Such policies and procedures shi diversion, theft, or loss, and for c	orrecting all errors and inaccu	racies in inventories.			
Pharmaceutical processors shal for the following:	l include in their written policie	es and procedures, a	process		

	Result	Notes
1. Handling mandatory and voluntary recalls of cannabidiol oil or THC-A oil. Such process shall be adequate to deal with recalls due to any action initiated at the request of the board and any voluntary action by the pharmaceutical processor to remove defective or potentially defective cannabidiol oil or THC-A oil from the market or any action undertaken to promote public health and safety by replacing existing cannabidiol oil or THC-A oil with improved products or packaging;		
2. Preparing for, protecting against, and handling any crises that affect the security or operation of any facility in the event of strike, fire, flood, or other natural disaster, or other situations of local, state, or national emergency;		
3. Ensuring that any outdated, damaged, deteriorated, misbranded, or adulterated Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil, is segregated from all other Cannabis, seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil and destroyed. This procedure shall provide for written documentation of the Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil disposition; and		
4. Ensuring the oldest stock of Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil product is used first. The procedure may permit deviation from this requirement, if such deviation is temporary and appropriate.		
Record Keeping Requirements		18 VAC 110-60-260
If a pharmaceutical processor uses an electronic system for the storage and retrieval of patient information or other records related to cultivating, producing, and dispensing cannabidiol oil or THC-A oil, the pharmaceutical processor shall use a system that:		
1. Guarantees the confidentiality of the information contained therein.		
2. Is capable of providing safeguards against erasures and unauthorized changes in data after the information has been entered and verified by the pharmacist.		
3. Is capable of being reconstructed in the event of a computer malfunction or accident resulting in the destruction of the data bank.		
	oduction	
Labeling of Batch of CBD or THC-A Products		18 VAC 110-60-290
Cannabidiol oil or THC-A oil produced shall not be adulterated and shall be:		
1. Processed, packaged, and labeled according to the Food and Drug Administration's Current Good Manufacturing Practice in Manufacturing, Packaging, Labeling, or Holding Operations for Dietary Supplements," 21 CFR Part 111.		
2. Labeled with :		
a. The name and address of the pharmaceutical processor.		
b. The brand name of the cannabidiol oil or THC-A oil product that was registered with the board pursuant to 18VAC110-20-285.		
c. A unique serial number that will match the product with the pharmaceutical processor batch and lot number so as to facilitate any warnings or recalls the board or pharmaceutical processor deem appropriate.		
d. The date of testing and packaging.		
e. The expiration date based on stability testing.		
f. The quantity of cannabidiol oil or THC-A oil contained in the batch.		
g. A terpenes profile and a list of all active ingredients, including: i. tetrahydrocannabinol (THC).		

	Result	Notes
ii. tetrahydrocannabinol acid (THCA).		
iii. cannabidiol (CBD).		
iv. cannabidiolic acid (CBDA).		
h. A pass or fail rating based on the laboratory's microbiological, mycotoxins,		
heavy metals, residual solvents, and pesticide chemical residue analysis.		
Laboratory Requirements & Testing		18 VAC 110-60-300
No pharmaceutical processor shall utilize a laboratory to handle, test, or analyze cannabidiol		
oil or THC-A oil unless such laboratory:		
1. Is independent from all other persons involved in the cannabidiol oil or THC-A oil		
industry in Virginia, which shall mean that no person with a direct or indirect interest in		
the laboratory shall have a direct or indirect financial interest in a pharmacist,		
pharmaceutical processor, certifying practitioner, or any other entity that may benefit		
from the production, manufacture, dispensing, sale, purchase, or use of cannabidiol oil		
or THC-A oil; and		
2. Has employed at least one person to oversee and be responsible for the laboratory		
testing who has earned from a college or university accredited by a national or		
regional certifying authority at least (i) a master's level degree in chemical or biological		
sciences and a minimum of two years of post-degree laboratory experience or (ii) a		
bachelor's degree in chemical or biological sciences and a minimum of four years of		
post-degree laboratory experience.		
Dis	pensing	
Labeling of Dispensed CBD or THC-A Oil		18 VAC 110-60-310
The pharmacist or pharmacy technician under the direct supervision of the pharmacist shall		
affix a label to the container of oil that contains:		
1. A serial number assigned to the dispensing of the oil.		
2. The brand name of the cannabidiol oil or THC-A oil that was registered with the		
board pursuant to 18VAC110-20-285 and its strength		
3. The serial number as assigned to the oil during production.		
The date of dispensing the cannabidiol oil or THC-A oil.		
5. The quantity of cannabidiol oil or THC-A oil contained therein.		
6. A terpenes profile and a list of all active ingredients, including:		
a. Tetrahydrocannabinol (THC).		
b. Tetrahydrocannabinol acid (THC-A).		
c. Cannabidiol (CBD).		
d. Cannabidiolic acid (CBDA)		
7. A pass or fail rating based on the laboratory's microbiological, mycotoxins, heavy		
metals, residual solvents, and chemical residue analysis.		
8. The name and registration number of the registered patient.		
9. The name and registration number of the certifying practitioner.		
10. Directions for use as may be included in the practitioner's written certification or		
otherwise provided by the practitioner.		
11. The name of initials of the dispensing pharmacist.		
11. The name or initials of the dispensing pharmacist. 12. Name and address, and telephone number of the pharmaceutical processor.		
12. Name and address, and telephone number of the pharmaceutical processor.		
12. Name and address, and telephone number of the pharmaceutical processor. 13. Any necessary cautionary statement.		
12. Name and address, and telephone number of the pharmaceutical processor.		

	Result	Notes
A pharmaceutical processor shall not label cannabidiol oil or THC-A oil products as "organic" unless the Cannabis plants have been organically grown and the cannabidiol oil or THC-A oil products have been produced, processed, manufactured, and certified to be consistent with organic standards in compliance with 7 CFR Part 205.		
Quality Ass	urance Prograi	m
Dispensing Error Review, Reporting, Quality Assurance Program		18 VAC 110-60-320
A pharmaceutical processor shall implement and comply with a quality assurance program that describes, in writing, policies and procedures to detect, identify, and prevent dispensing errors.		
A pharmaceutical processor shall distribute the written policies and procedures to all pharmaceutical processor employees and shall make the written policies and procedures readily available on the premises of the pharmaceutical processor.		
Such policies and procedures shall include:		
 Directions for communicating the details of a dispensing error to the practitioner who certified a qualifying patient and to the qualifying patient, the patient's parent or legal guardian or appropriate family member if the patient is deceased or is unable to fully comprehend the communication. The communication shall describe methods of correcting the dispensing error or reducing the negative impact of the error on the qualifying patient. 		
A process to document and assess dispensing errors to determine the cause of the error and an appropriate response.		

	Permit & Personnel				
		Result	Notes		
Pro	ocessor Permit		§54.1-3442.6		
No	person shall operate a pharmaceutical processor without first obtaining a permit from the				
	ard.				
	ery pharmaceutical processor shall be under the personal supervision of a licensed armacist on the premises of the pharmaceutical processor.				
	rmits shall be displayed in a conspicuous place on the premises of the pharmaceutical				
	DCessor.				
In a	addition to other employees authorized by the Board, a pharmaceutical processor may				
em	ploy individuals who may have less than two years of experience:				
	(i) to perform cultivation-related duties under the supervision of an individual who has				
	received a degree in horticulture or a certification recognized by the Board or who has				
	at least two years of experience cultivating plants (ii) to perform extraction-related duties under the supervision of an individual who has				
	a degree in chemistry or pharmacology or at least two years of experience extracting				
	chemicals from plants.				
No	person who has been convicted of (i) a felony under the laws of the Commonwealth or				
	other jurisdiction or (ii) within the last five years, any offense in violation of Article 1 (§ 18.2-				
	7 et seq.) or Article 1.1 (§ 18.2-265.1 et seq.) of Chapter 7 of Title 18.2 or a substantially				
	nilar offense under the laws of another jurisdiction shall be employed by or act as an agent				
	a pharmaceutical processor [§54.1-3342.6 & 18 VAC 110-60-110]				
	ery pharmaceutical processor shall adopt policies for pre-employment drug screening and				
	gular, ongoing, random drug screening of employees.				
	nployee Licenses & Registration 18 VAC 110-60-170		18 VAC 110-60-170		
	pharmacist with a current, unrestricted license issued by the board, practicing at the				
	ation of the address on the pharmaceutical processor application shall be in full and actual arge of a pharmaceutical processor and serve as the pharmacist-in-charge.				
	pharmacist with a current, unrestricted license issued by the board shall provide personal				
	pervision on the premises of the pharmaceutical processor at all times during hours of				
	eration or whenever the processor is being accessed.				
	person who holds a current, unrestricted registration as a pharmacy technician pursuant to				
	54.1-3321 of the Code of Virginia and who has had at least two years of experience				
	acticing as a pharmacy technician may perform the following duties under supervision of a				
pha	armacist:				
	 The entry of drug dispensing information and drug history into a data system or other recordkeeping system. 				
	2. The preparation of labels for dispensing the oils or patient information.				
	3. The removal of the oil to be dispensed from inventory.				
	4. The measuring of the oil to be dispensed.				
	5. The packaging and labeling of the oil to be dispensed and the repackaging thereof;				
	6. The stocking or loading of devices used in the dispensing process.				
	7. The selling of the oil to the registered patient, parent, or legal guardian.				
	8. The performance of any other task restricted to pharmacy technicians by the				
	board's regulations.				
	pharmacist with a current, unrestricted license; a registered pharmacy intern who has				
	mpleted the first professional year of pharmacy school; or a pharmacy technician with a				
	rrent, unrestricted registration issued by the board may perform duties associated with the ltivation, extraction, and dispensing of the oils as authorized by the PIC or as otherwise				
	thorized in law.				

	Result	Notes
A person who does not maintain licensure as a pharmacist or registration as a pharmacy technician but has received a degree in horticulture or has at least two years of experience cultivating plants may perform duties associated with the cultivation of Cannabis as authorized by the PIC.		
A person who does not maintain licensure as a pharmacist or registration as a pharmacy technician, but has received a degree in chemistry or pharmacology or has at least two years of experience extracting chemicals from plants may perform duties associated with the extraction of cannabidiol oil and THC-A oil as authorized by the PIC.		
A pharmacist on duty shall directly supervise the activities in all areas designated for cultivation, extraction, and dispensing or have a process in place, approved by the board, that provides adequate supervision to protect the security of the Cannabis, seeds, extracts, cannabidiol oil, and THC-A oil and ensure quality of the dispensed oils.		
At no time shall a pharmaceutical processor operate or be accessed without a pharmacist on duty.		
No person shall be employed by or serve as an agent of a pharmaceutical processor without being at least 18 years of age.		
No person who has had a license or registration suspended or revoked or been denied issuance of such license or registration shall serve as an employee or agent of the pharmaceutical processor unless such license or registration has been reinstated and is current and unrestricted.		
Employee Training		18 VAC 110-60-180
All employees of a pharmaceutical processor shall complete training prior to the employee commencing work at the pharmaceutical processor. At a minimum, the training shall be in the following areas:		
1. The proper use of security measures and controls that have been adopted for the prevention of diversion, theft, or loss of Cannabis, to include the seeds, any parts or extracts of the Cannabis plants, cannabidiol oil, and THC-A oil.		
2. Procedures and instructions for responding to an emergency. 3. Professional conduct, ethics, and state and federal statutes and regulations		
regarding patient confidentiality. 4. Developments in the field of the medical use of cannabidiol oil or THC-A oil.		
Prior to regular performance of assigned tasks, the employee shall also receive on-the-job training and other related education, which shall be commensurate with the tasks assigned to the employee.		
The PIC shall assure the continued competency of all employees through continuing in- service training that is provided at least annually, is designed to supplement initial training, and includes any guidance specified by the board.		
The PIC shall be responsible for maintaining a written record documenting the initial and continuing training of all employees, which shall contain: 1. The name of the person receiving the training.		
 The dates of the training. A general description of the topics covered. 		
 The name of the person supervising the training. The signatures of the person receiving the training and the PIC. 		
When a change of pharmaceutical processor PIC occurs, the new PIC shall review the training record and sign it, indicating that the new PIC understands its contents.		
A pharmaceutical processor shall maintain the record documenting the employee training and make it available in accordance with regulations.		

	Result	Notes
Pharmacy Technicians 18 VAC 110-20-190		18 VAC 110-60-190
The ratio of pharmacy technicians to pharmacists on-duty in the areas of a pharmaceutical processor designated for production or dispensing shall not exceed four pharmacy technicians to one pharmacist.		
The pharmacist providing direct supervision of pharmacy technicians may be held responsible resulting from the actions of a pharmacy technician shall constitute grounds for action against "direct supervision" means a supervising pharmacist who: 1. Is on duty where the pharmacy Conducts in-process and final checks on the pharmacy technician's performance.	the license of the	pharmacist and the registration of the pharmacy technician. As used in this subsection,
Pharmacy technicians shall not:		
1. Counsel a registered patient or the patient's parent or legal guardian regarding cannabidiol oil, THC-A oil, or other drugs, either before or after cannabidiol oil or THC-A oil has been dispensed, or regarding any medical information contained in a patient medication record.		
 Consult with the practitioner who certified the qualifying patient, or the practitioner's agent, regarding a patient or any medical information pertaining to the patient's cannabidiol oil or THC-A oil or any other drug the patient may be taking. Interpret the patient's clinical data or provide medical advice. 		
4. Determine whether a different formulation of cannabidiol oil or THC-A oil should be substituted for the cannabidiol oil or THC-A oil product or formulation recommended by the practitioner or requested by the registered patient or parent or legal guardian.		
Communicate with a practitioner who certified a registered patient, or the practitioner's agent, to obtain a clarification on a qualifying patient's written certification or instructions.		
PIC Responsibilities		18 VAC 110-60-200
No person shall be PIC for more than one pharmaceutical processor at any time.		
A processor shall employ the PIC at the pharmaceutical processor for at least 35 hours per week, except as otherwise authorized by the board.		
The PIC or the pharmacist on duty shall control all aspects of the practice of the pharmaceutical processor. Any decision overriding such control of the PIC or other pharmacist on duty may be grounds for disciplinary action against the pharmaceutical processor permit.		
The pharmaceutical processor PIC shall be responsible for ensuring that: 1. Pharmacy technicians are registered and all employees are properly trained. 2. All record retention requirements are met.		
3. All requirements for the physical security of the Cannabis, to include the seeds, any parts or extracts of the Cannabis plants, the cannabidiol oil, and THC-A oil are met.		
4. The pharmaceutical processor has appropriate pharmaceutical reference materials to ensure that cannabidiol oil or THC-A oil can be properly dispensed.		
 The following items are conspicuously posted in the pharmaceutical processor in a location and in a manner so as to be clearly and readily identifiable to registered patients, parents, or legal guardians: Pharmaceutical processor permit. 		- -
b. Licenses for all pharmacists practicing at the pharmaceutical processor.c. The price of all cannabidiol oil or THC-A oil products offered by the		4
pharmaceutical processor. 6. Any other required filings or notifications are made on behalf of the processor as set forth in regulation.		

	Result	Notes
When the PIC ceases practice at a pharmaceutical processor or no longer wishes to be designated as PIC, he shall immediately return the pharmaceutical processor permit to the board indicating the effective date on which he ceased to be the PIC.		
An application for a permit designating the new PIC shall be filed with the required fee within 14 days of the original date of resignation or termination of the PIC on a form provided by the board.		
Prescription Monitoring Program		§54.1-2521
Upon dispensing a covered substance, a dispenser of such covered substance shall submit a report to the Prescription monitoring program. The reports required herein shall be made to the Department or its agent within 24 hours or the dispenser's next business day, whichever comes later, and shall be made and transmitted in such manner and format and according to the standards and schedule established in the Department's regulations.		
§54.1-2519: "Covered substance" means all controlled substances included in Schedul naloxone; and all drugs of concern that are required to be reported to the Prescription THC-A oil dispensed by a pharmaceutical processor in Virginia.		· · · ·

	Operations				
		Result	Notes		
Processor Per	rmit		§54.1-3442.7 & 18 VAC 110-60-130		
A pharmaceutic [§54.1-3442.7]	al processor may begin cultivation upon being issued a permit by the Board.				
	has been placed in the pharmaceutical processor, a pharmacist shall be nours of operation to ensure the safety, security, and integrity of the				
Notification of	of Changes		18 VAC 110-60-140		
	any change to the pharmaceutical processor name, the pharmaceutical submit an application for such change to the board and pay the fee.				
change the loca existing pharma	thing to engage in the acquisition of an existing pharmaceutical processor, ation of an existing pharmaceutical processor, make structural changes to an aceutical processor, or make changes to a previously approved security bmit an application to the board and pay the required fee.				
board prior to is	ocation or structural changes shall be inspected by an authorized agent of the suance of a permit.				
board staff.	not be moved to a new location until approval is granted by the inspector or				
	ng Out of Business, Change of Ownership		18 VAC 110-60-150		
the owner shall	s prior to any change in ownership of an existing pharmaceutical processor, notify the board of the pending change.				
records for the required patient ownership in s	nge in ownership of an existing pharmaceutical processor, the dispensing two years immediately preceding the date of change of ownership and other t information shall be provided to the new owners on the date of change of ubstantially the same format as previously used immediately prior to the de continuity of services.				
The previous ov	vner shall be held responsible for assuring the proper and lawful transfer of rec	cords on the date of	of the transfer.		
General Prov	isions		18 VAC 110-60-210		
The PIC or phar	rmacist on duty shall restrict access to the pharmaceutical processor to:				
	persons whose responsibilities necessitate access to the pharmaceutical r and then for only as long as necessary to perform the person's job duties.				
such pers	person who is a registered patient, parent, or legal guardian, in which case son shall not be permitted behind the service counter or in other areas where s plants, extracts, cannabidiol oil, or THC-A oil is stored.				
processor, have the board's age					
wear name tag position at the p	e pharmaceutical processor, all pharmaceutical processor employees shall s or similar forms of identification that clearly identify them, including their harmaceutical processor.				
to purchase car	al processor shall be open for registered patients, parents, or legal guardians mabidiol oil or THC-A oil products for a minimum of 35 hours a week, except thorized by the board.				

	Result	Notes
A pharmaceutical processor that closes during its normal hours of operation shall implement procedures to notify registered patients, parents, and legal guardians of when the pharmaceutical processor will resume normal hours of operation. Such procedures may include telephone system messages and conspicuously posted signs.		
If the pharmaceutical processor is, or will be, closed during its normal hours of operation for longer than two business days, the pharmaceutical processor shall immediately notify the board.		
A pharmacist shall counsel registered patients, parents, and legal guardians regarding the use of cannabidiol oil or THC-A oil. Such counseling shall include information related to safe techniques for proper use and storage of cannabidiol oil or THC-A oil and for disposal of the oils in a manner that renders them nonrecoverable.		
The pharmaceutical processor shall establish, implement, and adhere to a written alcohol- free, drug-free, and smoke-free work place policy, which shall be available to the board or the board's agent upon request.		
Prohibitions		18 VAC 110-60-220
 No pharmaceutical processor shall: Cultivate Cannabis plants, produce, or dispense cannabidiol oil or THC-A oil in any place except the approved facility at the address of record on the application for the pharmaceutical processor permit. Sell, deliver, transport, or distribute Cannabis, including cannabidiol oil or THC-A oil, to any other facility. 		
 Produce or manufacture cannabidiol oil or THC-A oil for use outside of Virginia. Provide cannabidiol oil or THC-A oil samples. 		
No pharmaceutical processor shall be open or in operation, and no person shall be in the pharmaceutical processor, unless a pharmacist is on the premises and directly supervising the activity within the pharmaceutical processor. At all other times, the pharmaceutical processor shall be closed and properly secured.		
No pharmaceutical processor shall sell anything other than cannabidiol oil or THC-A oil products from the pharmaceutical processor.		
 A pharmaceutical processor shall not advertise cannabidiol oil or THC-A oil products, except it may post the following information on websites: Name and location of the processor; Contact information for the processor; Hours and days the pharmaceutical processor is open for dispensing cannabidiol oil or THC-A oil products; Laboratory results; Product information and pricing; and Directions to the processor facility. 		
No cannabidiol oil or THC-A oil shall be consumed on the premises of a pharmaceutical processor, except for emergency administration to a registered patient.		
No person except a pharmaceutical processor employee or a registered patient, parent, or legal guardian shall be allowed on the premises of a processor with the following exceptions: laboratory staff may enter a processor for the sole purpose of identifying and collecting Cannabis, cannabidiol oil, or THC-A oil samples for purposes of conducting laboratory tests; the board or the board's authorized representative may waive the prohibition upon prior written request.		
Notwithstanding the requirements of 18 VAC 110-60-220 (F), an agent of the board, local law processor if necessary to perform their governmental duties.	enforcement or ot	her federal, state, or local government officials may enter any area of a pharmaceutical

	Result	Notes
All persons who have been authorized, in writing, to enter the facility by the board or the board's authorized representative shall obtain a visitor identification badge from a pharmaceutical processor employee, prior to entering the pharmaceutical processor.		
1. An employee shall escort and monitor such a visitor at all times the visitor is in the pharmaceutical processor.		
2. A visitor shall visibly display the visitor identification badge at all times the visitor is in the pharmaceutical processor and shall return the visitor identification badge to a pharmaceutical processor employee upon exiting the pharmaceutical processor.		
3. All visitors shall log in and out. The pharmaceutical processor shall maintain the visitor log, which shall include the date, time, and purpose of the visit, and that shall be available to the board.		
4. If an emergency requires the presence of a visitor and makes it impractical for the pharmaceutical processor to obtain a waiver from the board, the processor shall provide written notice to the board as soon as practicable after the onset of the emergency. Such notice shall include the name and company affiliation of the visitor, the purpose of the visit, and the date and time of the visit. A pharmaceutical processor shall monitor the visitor and maintain a log of such visit as required by this subsection.		
No cannabidiol oil or THC-A oil shall be sold, dispensed, or distributed via a delivery service or any other manner outside of a pharmaceutical processor, except that a registered parent or legal guardian or an agent of the processor may deliver cannabidiol oil or THC-A oil to the registered patient or in accordance with 18VAC110-60-310 A.		
Inventory Requirements 18 VAC 110-60-230		18 VAC 110-60-230
Each pharmaceutical processor, prior to commencing business, shall:		
1. Conduct an initial comprehensive inventory of all Cannabis plants, including the seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil at the facility. The inventory shall include, at a minimum:		
A. Date of the inventory B. Summary of the inventory findings		
C. Name, signature, and title of the pharmacist or pharmacy technician who conducted the inventory D. If a facility commences business with no Cannabis on hand, the pharmacist shall		
record this fact as the initial inventory.		
2. Establish ongoing inventory controls and procedures for the conduct of inventory reviews and comprehensive inventories of all Cannabis plants, including the seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil, which shall enable the facility to detect any diversion, theft, or loss in a timely manner.		
Upon commencing business, each pharmaceutical processor and production facility shall conduct a weekly inventory of all Cannabis plants, including the seeds, parts of plants, cannabidiol oil, and THC-A oil in stock.		
 A. The weekly inventory shall include, at a minimum, B. Date of the inventory. 		

	Result	Notes
The record of all cannabidiol oil and THC-A oil sold, dispensed, or otherwise disposed of		
shall show:		
A. Date of sale		
B. Name of the pharmaceutical processor, registered patient, parent, or legal guardian		
to whom the cannabidiol oil or THC-A oil was sold		
C. Address of such person		
D. Kind and quantity of cannabidiol oil or THC-A oil sold.		
The record of all cannabidiol oil and THC-A oil sold, dispensed, or otherwise disposed of		
shall show		
A. Date of sale or disposition.		
B. Name of the pharmaceutical processor.		
C. Name and address of the registered patient, parent, or legal guardian to whom the		
cannabidiol oil or THC-A oil was sold.		
D. Kind and quantity of cannabidiol oil or THC-A oil sold or disposed of.		
E. Method of disposal.		
A complete and accurate record of all Cannabis plants, including the seeds, parts of plants,		
cannabidiol oil, and THC-A oil on hand shall be prepared annually on the anniversary of the		
initial inventory or such other date that the PIC may choose, so long as it is not more than		
one year following the prior year's inventory.		
All inventories, procedures, and other documents required by this section shall be		
maintained on the premises and made available to the board or its agent.		
Inventory records shall be maintained for three years from the date the inventory was taken.		
Whenever any sample or record is removed by a person authorized to enforce state or		
federal law for the purpose of investigation or as evidence, such person shall tender a receipt		
in lieu thereof and the receipt shall be kept for a period of at least three years.		
Security Requirements		18 VAC 110-60-240
A pharmaceutical processor shall initially cultivate only the number of Cannabis plants		
necessary to produce cannabidiol oil or THC-A oil for the number of patients anticipated		
within the first nine months of operation.		
Thereafter, the processor shall:		
1. Not maintain more than 12 Cannabis plants per patient at any given time based on		
dispensing data from the previous 90 days.		
2. Not maintain cannabidiol oil or THC-A oil in excess of the quantity required for		
normal, efficient operation.		
3. Maintain all Cannabis plants, seeds, parts of plants, extracts, cannabidiol oil, and		
THC-A oil in a secure area or location accessible only by the minimum number of		
authorized employees essential for efficient operation.		
4. Store all cut parts of Cannabis plants, extracts, cannabidiol oil, or THC-A oil in an		
approved safe or approved vault within the pharmaceutical processor.		
Shall not sell cannabidiol oil or THC-A oil products when the pharmaceutical processor		
is closed.		
5. Keep all approved safes, approved vaults, or any other approved equipment or		
areas used for the production, cultivation, harvesting, processing, manufacturing, or		
storage of cannabidiol oil or THC-A oil securely locked or protected from entry, except		
for the actual time required to remove or replace the Cannabis, seeds, parts of plants,		
extracts, cannabidiol oil, or THC-A oil.		
Keep all locks and security equipment in good working order.		
7. Restrict access to keys or codes to all safes, approved vaults, or other approved		
equipment or areas to pharmacists practicing at the pharmaceutical processor.		
8. Not allow keys to be left in the locks or accessible to nonpharmacists.		1

	Result	Notes
The pharmaceutical processor shall have an adequate security system to prevent and detect diversion, theft, or loss of Cannabis seeds, plants, extracts, cannabidiol oil, or THC-A oil.		
A device for the detection of breaking and a back-up alarm system with an ability to remain operational during a power outage shall be installed in each pharmaceutical processor.		
The installation and the device shall be based on accepted alarm industry standards and shall be subject to the following conditions:		
 The device shall be a sound, microwave, photoelectric, ultrasonic, or any other generally accepted and suitable device. 		
2. The device shall be monitored in accordance with accepted industry standards, maintained in operating order, have an auxiliary source of power, and be capable of sending an alarm signal to the monitoring entity when breached if the communication line is not operational.		
The device shall fully protect the entire processor facility and shall be capable of detecting breaking by any means when activated.		
4. The device shall include a duress alarm, a panic alarm, and automatic voice dialer.		
5. Access to the alarm system for the pharmaceutical processor shall be restricted to the pharmacists working at the pharmaceutical processor and the system shall be activated whenever the pharmaceutical processor is closed for business.		
A pharmaceutical processor shall keep the outside perimeter of the premises well-lit.		
A processor shall have video cameras in all areas that may contain Cannabis plants, seeds, parts of plants, extracts, cannabidiol oil, or THC-A oil and at all points of entry and exit, which shall be appropriate for the normal lighting conditions of the area under surveillance.		
1. The processor shall direct cameras at all approved safes, approved vaults, dispensing areas, cannabidiol oil, or THC-A oil sales areas and any other area where Cannabis plants, seeds, extracts, cannabidiol oil, or THC-A oil are being produced, harvested, manufactured, stored, or handled. At entry and exit points, the processor shall angle cameras so as to allow for the capture of clear and certain identification of any person entering or exiting the facility.		
 2. The video system shall have:		
a. A failure notification system that provides an audible, text, or visual notification of any failure in the surveillance system. The failure notification system shall provide an alert to the processor within five minutes of the failure, either by telephone, email, or text message.		
b. The ability to immediately produce a clear color still photo that is a minimum of 9600 dpi from any camera image (live or recorded).		
c. A date and time stamp embedded on all recordings. The date and time shall be synchronized and set correctly and shall not significantly obscure the picture.		
d. The ability to remain operational during a power outage.		
All video recording shall allow for the exporting of still images in an industry standard image format.		
4. Exported video shall have the ability to be archived in a proprietary format that ensures authentication of the video and guarantees that no alteration of the recorded image has taken place. Exported video shall also have the ability to be saved in an industry standard file format that can be played on a standard computer operating system.		

					Result	Notes
	5. A pharmaceutical processor sha	Il erase all recordings	orior to disposal or s	ale of		
	the facility.	ur recording - from - U	ideo comerce ave "	h 0 f		
	The processor shall make 24-hou immediate viewing by the board or t					
	recordings for at least 30 days.	ne board s agent apon				
	 If a processor is aware of a pend legal proceeding for which a recording an unaltered copy of the recording u entity conducting the investigation o PIC that it is not necessary to retain 	ng may contain releva intil the investigation o r proceeding notifies th	nt information, it sha r proceeding is close	ll retain ed or the		
	The processor shall maintain all security system equipment and recordings in a secure location so as to prevent theft, loss, destruction, or alterations.			secure		
	All security equipment shall be maintained than two times per year.		r and shall be tested	l no less		
	A pharmaceutical processor shall limit a	ccess to surveillance	areas to persons	who are		
	essential to surveillance operations, service employees, the board or the board	law-enforcement a	gencies, security	system		
	A processor shall make available a currer service employees who have access to the			v system		
	The pharmaceutical processor shall keep use such rooms for any other function.	all onsite surveillance	rooms locked and	shall not		
	Storage & Handling					18 VAC 110-60-250
	A pharmaceutical processor shall:					
	1. Have storage areas that provide adequate conditions for the cultivation of Cannabis, and the production and dispensing of cannabidiol oil or THC-A oil: a. Lighting b. Sanitation					
	c. Ventilation					
	d. Space					
	e. Equipment					
	f. Temperature as defined in	18 VAC 110-60-10				
	g. Humidity as defined in 18					
	Room or Phase	Temperature	Humidity]		
	Mother room	65 - 75°	50% - 60%	1		
	Nursery phase	71 - 85° F	65% - 75%	1		
	Vegetation phase	71 - 85° F	55% - 65%	1		
	Flower/harvest phase	71 - 85° F	55% - 60%	1		
	Drying/extraction rooms	< 75° F	55% - 60%	1		
	2. Separate for storage in a quarant			plants,		
	extracts, including cannabidiol oil or deteriorated, misbranded, or adulter			ive		
	been opened or breached, until suc					
	cannabidiol oil, or THC-A oil is destr	oyed.				
	3. Be maintained in a clean, sanitary					
	Be free from infestation by insect	s, roaents, birds, or ve	min of any kind.			

		Result	Notes
	talize all areas in the facility based on function and shall		
restrict access between compa	artments.		
The processor shall:			
THC-A oil, in the proces prevent diversion, theft,			
THC-A oil accessible or employees essential for			
	ioned items to their secure location immediately after ction, transfer, or analysis process or at the end of the r.		
shall securely lock the process Cannabis, including the seeds an area or building that affords	be completed at the end of a working day, the pharmacist ing area or tanks, vessels, bins, or bulk containers containing , parts of plants, extracts, cannabidiol oil, and THC-A oil, inside adequate security.		
Policies & Procedures			18 VAC 110-60-250
regarding best practices for th	 maintain, and comply with written policies and procedures e secure and proper cultivation of Cannabis and production of nese shall include policies and procedures that: 		
1. Restrict movement be	etween compartments.		
compartment to which th employees necessary for facility.	colored identification cards for facility employees based on the ney are assigned at a given time so as to ensure that only or a particular function have access to that compartment of the		
containing Cannabis pla	othing for all production facility employees working in an area ints, seeds, and extracts, including cannabidiol oil or THC-A		
	of custody of all Cannabis plants, parts of plants, seeds, and THC-A oil products.		
The PIC shall establish, main	tain, and comply with written policies and procedures for the , storage, and inventory of Cannabis, including seeds, parts of		
	shall include methods for identifying, recording, and reporting r correcting all errors and inaccuracies in inventories.		
Pharmaceutical processors sh for the following:	nall include in their written policies and procedures, a process		
process shall be adequa of the board and any vo defective or potentially of action undertaken to pro cannabidiol oil or THC-A	and voluntary recalls of cannabidiol oil or THC-A oil. Such ate to deal with recalls due to any action initiated at the request luntary action by the pharmaceutical processor to remove defective cannabidiol oil or THC-A oil from the market or any prote public health and safety by replacing existing A oil with improved products or packaging;		
operation of any facility	ing against, and handling any crises that affect the security or in the event of strike, fire, flood, or other natural disaster, or state, or national emergency;		

	Result	Notes
3. Ensuring that any outdated, damaged, deteriorated, misbranded, or adulterated Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil, is segregated from all other Cannabis, seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil and destroyed. This procedure shall provide for written documentation of the Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil disposition; and		
4. Ensuring the oldest stock of Cannabis, including seeds, parts of plants, extracts, cannabidiol oil, and THC-A oil product is used first. The procedure may permit deviation from this requirement, if such deviation is temporary and appropriate.		
Record Keeping Requirements		18 VAC 110-60-260
If a pharmaceutical processor uses an electronic system for the storage and retrieval of patient information or other records related to cultivating, producing, and dispensing cannabidiol oil or THC-A oil, the pharmaceutical processor shall use a system that:		
1. Guarantees the confidentiality of the information contained therein.		
2. Is capable of providing safeguards against erasures and unauthorized changes in data after the information has been entered and verified by the pharmacist.		
3. Is capable of being reconstructed in the event of a computer malfunction or accident resulting in the destruction of the data bank.		
All records relating to the inventory, laboratory results, and dispensing shall be maintained for a period of three years and shall be made available to the board upon request.		
Reportable Events & Security		18 VAC 110-60-270
Upon becoming aware of (i) diversion, theft, loss, or discrepancies identified during inventory; (ii) unauthorized destruction of any cannabidiol oil or THC-A oil; or (iii) any loss or unauthorized alteration of records related to cannabidiol oil or THC-A oil or qualifying patients, a pharmacist or pharmaceutical processor shall immediately notify appropriate law-enforcement authorities and the board.		
A pharmacist or processor shall provide the notice required by 18 VAC 110-20-270 (A) to the board by way of a signed statement that details the circumstances of the event, including an accurate inventory of the quantity and brand names of cannabidiol oil or THC-A oil diverted, stolen, lost, destroyed, or damaged and confirmation that the local law-enforcement authorities were notified.		
A pharmacist or processor shall make such notice no later than 24 hours after discovery of the event.		
A pharmacist or pharmaceutical processor shall notify the board no later than the next business day, followed by written notification no later than 10 business days, of any of the following:		
 An alarm activation or other event that requires a response by public safety personnel. A breach of security. The follows of the accurity elements of the security of the security. 		
 3. The failure of the security alarm system due to a loss of electrical support or mechanical malfunction that is expected to last longer than eight hours. 4. Corrective measures taken, if any. 		

	Result	Notes
A pharmacist or pharmaceutical processor shall imme employee convicted of a felony or any offense referer Virginia. §54.1-3442.6 (G) No person who has been laws of the Commonwealth or another jurisdiction or offense in violation of Article 1 (§ 18.2-247 et seq.) or Chapter 7 of Title 18.2 or a substantially similar offen jurisdiction shall be employed by or act as an agent of	aced in § 54.1-3442.6 of the Code of convicted of (i) a felony under the (ii) within the last five years, any Article 1.1 (§ 18.2-265.1 et seq.) of se under the laws of another	

Cul	ltivation	
	Result	Notes
Cultivation & Production		18 VAC 110-60-280
No cannabidiol oil or THC-A oil shall have had pesticide chemicals or petroleum-based solvents used during the cultivation, extraction, production, or manufacturing process, except that the board may authorize the use of pesticide chemicals for purposes of addressing an infestation that could result in a catastrophic loss of Cannabis crops.		
Cultivation methods for Cannabis plants and extraction methods used to produce the cannabidiol oil and THC-A shall be performed in a manner deemed safe and effective based on current standards or scientific literature.		
Any Cannabis plant, seed, parts of plant, extract, cannabidiol oil, or THC-A oil not in col	mpliance with thi	s section shall be deemed adulterated.
Registration of Products		18 VAC 110-60-285
A pharmaceutical processor shall assign a brand name to each product of cannabidiol oil or THC-A oil.		
The pharmaceutical processor shall register each brand name with the board, on a form prescribed by the board, prior to any dispensing.		
The pharmaceutical processor shall associate each brand name with a specific laboratory test that includes a terpenes profile and a list of all active ingredients, including:		
1. Tetrahydrocannabinol (THC).		
2. Tetrahydrocannabinol acid (THCA).		
3. Cannabidiols (CBD).		
4. Cannabidiolic acid (CBDA).		
A pharmaceutical processor shall not label two products with the same brand name unless the laboratory test results for each product indicate that they contain the same level of each active ingredient listed within 18 VAC 110-60-285 (A) within a range of 90% to 110%.		

Production			
	Result	Notes	
Concentration & Stability of THC-A Oil		§54.1-3442.7	
The concentration of tetrahydrocannabinol in any THC-A oil on site may be up to 10 percent greater than or less than the level of tetrahydrocannabinol measured for labeling.			
A pharmaceutical processor shall :			
1. Ensure that such concentration in any THC-A onsite is within such range			
2. Establish a stability testing schedule of THC-A oil.			
Labeling of Batch of CBD or THC-A Products		18 VAC 110-60-290	
Cannabidiol oil or THC-A oil produced shall not be adulterated and shall be:			
1. Processed, packaged, and labeled according to the Food and Drug Administration's Current Good Manufacturing Practice in Manufacturing, Packaging, Labeling, or Holding Operations for Dietary Supplements," 21 CFR Part 111.			
2. Labeled with :			
a. The name and address of the pharmaceutical processor.			
b. The brand name of the cannabidiol oil or THC-A oil product that was registered with the board pursuant to 18VAC110-20-285.			
c. A unique serial number that will match the product with the pharmaceutical processor batch and lot number so as to facilitate any warnings or recalls the board or pharmaceutical processor deem appropriate.			
d. The date of testing and packaging.			
e. The expiration date based on stability testing.			
f. The quantity of cannabidiol oil or THC-A oil contained in the batch.			
 g. A terpenes profile and a list of all active ingredients, including: i. tetrahydrocannabinol (THC). ii. tetrahydrocannabinol acid (THCA). iii. cannabidiol (CBD). 			
iv. cannabidiolic acid (CBDA). h. A pass or fail rating based on the laboratory's microbiological, mycotoxins,			
heavy metals, residual solvents, and pesticide chemical residue analysis.			
Laboratory Requirements & Testing		18 VAC 110-60-300	
No pharmaceutical processor shall utilize a laboratory to handle, test, or analyze cannabidiol oil or THC-A oil unless such laboratory:			
1. Is independent from all other persons involved in the cannabidiol oil or THC-A oil industry in Virginia, which shall mean that no person with a direct or indirect interest in the laboratory shall have a direct or indirect financial interest in a pharmacist, pharmaceutical processor, certifying practitioner, or any other entity that may benefit from the production, manufacture, dispensing, sale, purchase, or use of cannabidiol oil or THC-A oil or THC-A oil, and			
2. Has employed at least one person to oversee and be responsible for the laboratory testing who has earned from a college or university accredited by a national or regional certifying authority at least (i) a master's level degree in chemical or biological sciences and a minimum of two years of post-degree laboratory experience or (ii) a bachelor's degree in chemical or biological sciences and a minimum of four years of post-degree laboratory experience.			

			Result	Notes
p la s te	pharmaceutical processor shall make a aboratory to (i) test for microbiological plvents, and pesticide chemical residu	ng the cannabidiol oil or THC-A oil product, a sample available from each batch of product for a contaminants, mycotoxins, heavy metals, residual e and (ii) conduct an active ingredient analysis and be a statistically valid sample as determined by the		
s p s s	ample testing until the laboratory pro pharmaceutical processor shall segregat amples that have been removed by segregation, the pharmaceutical process	I oil or THC-A oil product has been homogenized for vides the results from its tests and analysis, the e and withhold from use the entire batch, except the the laboratory for testing. During this period of or shall maintain the batch in a secure, cool, and dry becoming contaminated or losing its efficacy.		
р р	product prior to the time that the labo	ceutical processor sell a cannabidiol oil or THC-A oil ratory has completed its testing and analysis and harmaceutical processor or other designated facility		
	The processor shall require the laborate products and materials upon the complete	bry to immediately return or properly dispose of any tion of any testing, use, or research.		
n ir	nycotoxin, heavy metal, or pesticide che n this subsection, the pharmaceutical pr he sample was taken.	A oil product] does not pass the microbiological, emical residue test based on the standards set forth ocessor shall dispose of the entire batch from which pical test, a cannabidiol oil or THC-A oil sample shall		
	be deemed to have passed if it sa United States Pharmacopeia.	tisfies the standards set forth in Section 1111 of the test, a sample of cannabidiol oil or THC-A oi product		
	shall be deemed to have passed it			
	Test Specification			
	Aflatoxin B1	<20 ug/kg of Substance		
	Aflatoxin B2	<20 ug/kg of Substance		
	Aflatoxin G1	<20 ug/kg of Substance		
	Aflatoxin G2	<20 ug/kg of Substance		
	<u>Ochratoxin</u> A	<20 ug/kg of Substance		
	 For purposes of the heavy metal t shall be deemed to have passed if it 	est, a sample of cannabidiol oil or THC-A oil product meets the following standards:		
	Metal	Limits - parts per million (ppm)		
	Arsenic	<10 ppm		
	Cadmium	<4.1 ppm		
	Lead	<10 ppm		
	Mercury	<2 ppm		

	Result	Notes
For purposes of the active ingredient analysis, a sample of the cannabidiol oil or THC-A oil product shall be tested for:		
a. Tetrahydrocannabinol (THC);		
b. Tetrahydrocannabinol acid (THC-A);		
c. Cannabidiols (CBD); and		
d. Cannabidiolic acid (CBDA).		
For the purposes of the residual solvent test, a sample of the cannabidiol oil or THC-A oil product shall be deemed to have passed if it meets the standards and limits recommended by the American Herbal Pharmacopia for Cannabis Inflorescence. If a sample does not pass the residual solvents test, the batch can be remediated with further processing. After further processing, the batch must be retested for microbiological, mycotoxin, heavy metal, residual solvents, and pesticide chemical residue, and an active ingredient analysis and terpenes profile must be conducted.		
If a sample of cannabidiol oil or THC-A oil product passes the microbiological, mycotoxin, heavy metal, residual solvent, and pesticide chemical residue test, the entire batch may be utilized by the processor for immediate, packaging, and labeling for sale. An expiration date shall be assigned to the product that is based upon validated stability testing that addresses product stability when opened and the shelf-life for unopened products.		
The processor shall require the laboratory to file with the board an electronic copy of each laboratory test result for any batch that does not pass the microbiological, mycotoxin, heavy metal, residual solvents, or pesticide chemical residue test at the same time that it transmits those results to the pharmaceutical processor. In addition, the laboratory shall maintain the laboratory test results and make them available to the board or an agent of the board.		
Each pharmaceutical processor shall have such laboratory results available upon request to registered patients, parents, or legal guardians and registered practitioners who have certified qualifying patients.		

Dispensing					
	Result	Notes			
Dispensing of CBD or THC-A Oil		§54.1-3442.7			
A pharmaceutical processor shall dispense or deliver cannabidiol oil or THC-A oil only in person to (i) a patient who is a Virginia resident, has been issued a valid written certification, and is registered with the Board pursuant to § 54.1-3408.3 or (ii) such patient's registered agent, or (iii) if such patient is a minor or an incapacitated adult as defined in § 18.2-369, such patient's parent or legal guardian who is a Virginia resident and is registered with the Board pursuant to § 54.1-3408.3.					
Prior to the initial dispensing of each written certification, the pharmacist or pharmacy technician at the location of the pharmaceutical processor shall make and maintain for two years a paper or electronic copy of the written certification that provides an exact image of the document that is clearly legible; shall view a current photo identification of the patient, registered agent, parent, or legal guardian; and shall verify current board registration of the practitioner and the corresponding patient, registered agent, parent, or legal guardian.					
Prior to any subsequent dispensing of each written certification, the pharmacist, pharmacy technician, or delivery agent shall view the current written certification; a current photo identification of the patient, registered agent, parent, or legal guardian; and the current board registration issued to the patient, registered agent, parent, or legal guardian.					
A pharmaceutical processor shall dispense only cannabidiol oil and THC-A oil that has been cultivated and produced on the premises of a pharmaceutical processor permitted by the Board. A pharmaceutical processor may begin cultivation upon being issued a permit by the Board.					
No pharmaceutical processor shall dispense more than a 90-day supply for any patient during any 90-day period. 18VAC110-60-10 "90-day supply" means the amount of cannabidiol oil or THC-A oil reasonably necessary to ensure an uninterrupted availability of supply for a 90-day period for registered patients.					
The concentration of tetrahydrocannabinol in any THC-A oil on site may be up to 10 percent greater than or less than the level of tetrahydrocannabinol measured for labeling. A pharmaceutical processor shall ensure that such concentration in any THC-A onsite is within such range and shall establish a stability testing schedule of THC-A oil					
18 VAC 110-60-10: "Ninety-day supply" means the amount of cannabidiol oil or THC-A registered patients, which cannot exceed 60 fluid ounces.	oil reasonably ne	ecessary to ensure an uninterrupted availability of supply for a 90-day period for			
General Provisions		18 VAC 110-60-210			
A pharmaceutical processor shall sell cannabidiol oil or THC-A oil only in a child-resistant, secure, and light-resistant container. Upon a written request from the registered patient, parent, or legal guardian, the oil may be dispensed in a non-child-resistant container so long as all labeling is maintained with the product.					
Only a pharmacist may dispense cannabidiol oil or THC-A oil to registered patients or parents or legal guardians of patients who are minors or incapacitated adults and who are registered with the board. A pharmacy technician who meets the requirements of 18VAC110- 60-170 C may assist, under the direct supervision of a pharmacist, in the dispensing and selling of cannabidiol oil or THC-A oil.					
Dispensing of CBD or THC-A Oil		18 VAC 110-60-310			
A pharmacist, in good faith, may dispense cannabidiol oil or THC-A oil to any registered patient, parent, or legal guardian as indicated on the written certification.					

	Result	Notes
1. Prior to the initial dispensing of oil pursuant to each written certification, the pharmacist or pharmacy technician at the location of the pharmaceutical processor shall view a current photo identification of the patient, parent, or legal guardian.		
2. The pharmacist or pharmacy technician shall verify in the prescription monitoring program or other program recognized by the board that the registrations are current, the written certification has not expired, and the date and quantity of the last dispensing of cannabidiol oil or THC-A oil to the registered patient.		

	Result	Notes
3. The pharmacist or pharmacy technician shall make and maintain for three years a paper or electronic copy of the current written certification that provides an exact image of the document that is clearly legible.		
4. Prior to any subsequent dispensing, the pharmacist, pharmacy technician, or delivery agent shall view the current written certification and a current photo identification and current registration of the patient, parent, or legal guardian and shall maintain record of such viewing in accordance with policies and procedures of the		
processor. A pharmacist may dispense a portion of a registered patient's 90-day supply of cannabidiol oil or THC-A oil. The pharmacist may dispense the remaining portion of the 90-day supply of cannabidiol oil or THC-A oil at any time except that no registered patient, parent, or legal guardian shall receive more than a 90-day supply of cannabidiol oil or THC-A oil in a 90-day period from any pharmaceutical processor.		
A dispensing record shall be maintained for three years from the date of dispensing.		
The cannabidiol oil or THC-A oil shall be dispensed in child-resistant packaging, except as provided in 18VAC110-60-210 A. A package shall be deemed child-resistant if it satisfies the standard for "special packaging" as set forth in the Poison Prevention Packaging Act of 1970 Regulations, 16 CFR 1700.1(b)(4).		
No person except a pharmacist, or a pharmacy technician operating under the direct supervision of a pharmacist, shall alter, deface, or remove any label so affixed.		
A pharmacist shall be responsible for verifying the accuracy of the dispensed oil in all respects prior to dispensing and shall document that each verification has been performed.		
A pharmacist shall document a registered patient's self-assessment of the effects of cannabidiol oil or THC-A oil in treating the registered patient's diagnosed condition or disease or the symptoms thereof.		
A pharmaceutical processor shall maintain such documentation in writing or electronically for three years from the date of dispensing and such documentation shall be made available in accordance with regulation.		
A pharmacist shall exercise professional judgment to determine whether to dispense cannabidiol oil or THC-A oil to a registered patient, parent, or legal guardian if the pharmacist suspects that dispensing cannabidiol oil or THC-A oil to the registered patient, parent, or legal guardian may have negative health or safety consequences for the registered patient or the public.		
Dispensing of CBD or THC-A Oil		54.1-3408.3
"Cannabidiol oil" means any formulation of processed Cannabis plant extract that contains at I Cannabis plant that contains at least five milligrams of cannabidiol per dose but not more than that is grown, dealt, or processed in compliance with state or federal law. <i>Review CBD oil on</i>	five percent tetral	hydrocannabinol. "Cannabidiol oil" does not include industrial hemp, as defined in § 3.2-4112,
Cannabidiol oil from processed plant extract contains:		
At least 15% cannabidiol (CBD).		
No more than 5% tetrahydrocannabinoil (THC).		
Cannabidiol oil from dilution of resin contains:		
At least 5mg of cannabidiol per dose.		
Not more than 5% tetrahydrocannabinol (THC).		
Dispensed dose does not exceed 10mg of tetrahydrocannabinol.		

		Result	Notes		
	"THC-A oil" means any formulation of processed Cannabis plant extract that contains at least 15 percent tetrahydrocannabinol acid but not more than five percent tetrahydrocannabinol, or a dilution of the resin of the Cannabis plant that contains at least five milligrams of tetrahydrocannabinol acid per dose but not more than five percent tetrahydrocannabinol.				
THC oil from processed plant extra	act contains:				
At least 15% tetrahydrocanr	nabinol acid (THC-A).				
No more than 5% tetrahydro	ocannabinoil (THC).				
Cannabidiol oil from dilution of resi	in contains:				
At least 5mg of tetrahydroca	annabinol acid per dose.				
Not more than 5% tetrahydr	rocannabinol (THC).				
Dispensed dose does not exceed					
Labeling of Dispensed CBD o			18 VAC 110-60-310		
	nician under the direct supervision of the pharmacist shall		18 VAC 110-00-510		
affix a label to the container of oil t					
1. A serial number assigned					
	annabidiol oil or THC-A oil that was registered with the				
board pursuant to 18VAC11					
	signed to the oil during production.				
	ne cannabidiol oil or THC-A oil.				
	iol oil or THC-A oil contained therein.				
6. A terpenes profile and a l	ist of all active ingredients, including:				
a. Tetrahydrocannabi					
b. Tetrahydrocannabi					
c. Cannabidiol (CBD)).				
d. Cannabidiolic acid	(CBDA)				
	d on the laboratory's microbiological, mycotoxins, heavy				
	nd chemical residue analysis.				
	n number of the registered patient.				
	n number of the certifying practitioner.				
	be included in the practitioner's written certification or				
otherwise provided by the prac					
11. The name or initials of the					
	elephone number of the pharmaceutical processor.				
13. Any necessary cautionary					
	ration date based on stability testing and the				
	ecommended conditions of use and storage that can be				
read and understood by the or	-				
	not label cannabidiol oil or THC-A oil products as "organic"				
	been organically grown and the cannabidiol oil or THC-A oil				
	ocessed, manufactured, and certified to be consistent with				
organic standards in compliance w	vith 7 CFR Part 205.				

	Result	Notes			
Quality Assurance Program					
Dispensing Error Review, Reporting, Quality Assurance Program		18 VAC 110-60-320			
A pharmaceutical processor shall implement and comply with a quality assurance program that describes, in writing, policies and procedures to detect, identify, and prevent dispensing errors.					
A pharmaceutical processor shall distribute the written policies and procedures to all pharmaceutical processor employees and shall make the written policies and procedures readily available on the premises of the pharmaceutical processor.					
Such policies and procedures shall include:					
1. Directions for communicating the details of a dispensing error to the practitioner who certified a qualifying patient and to the qualifying patient, the patient's parent or legal guardian or appropriate family member if the patient is deceased or is unable to fully comprehend the communication. The communication shall describe methods of correcting the dispensing error or reducing the negative impact of the error on the qualifying patient.					
2. A process to document and assess dispensing errors to determine the cause of the error and an appropriate response.					
A pharmaceutical processor shall use the findings of its quality assurance program to develop systems and workflow processes designed to prevent dispensing errors. A pharmaceutical processor PIC shall:					
1. Inform pharmaceutical processor employees of changes to policy, procedure, systems, or processes made as a result of recommendations generated by the quality assurance program.					
 Notify all processor employees that the discovery or reporting of a dispensing error shall be relayed immediately to a pharmacist on duty. 					
3. Ensure that a pharmacist performs a quality assurance review for each dispensing error. A pharmacist shall commence such review as soon as is reasonably possible, but no later than two business days from the date the dispensing error is discovered.					
4. Create a record of every quality assurance review. This record shall contain at least the following:		-			
 a. The date or of the quality assurance review and the names and titles of the persons performing the review. b. The pertinent data and other information relating to the dispensing error reviewed. 					
c. Documentation of contact with the registered patient, parent, or legal guardian where applicable, and the practitioner who certified the patient.					
d. The findings and determinations generated by the quality assurance review.					
e. Recommended changes to pharmaceutical processor policy, procedure, systems, or processes, if any.					
A pharmaceutical processor shall maintain for three years a copy of the pharmaceutical processor's quality assurance program and records of all reported dispensing errors and quality assurance reviews in an orderly manner and filed by date.					

	Result	Notes
	Disposal	
Disposal of CBD or THC-A Oil		18 VAC 110-60-330
To mitigate the risk of diversion, a pharmaceutical processor shall routinely and prompti dispose of undesired, excess, unauthorized, obsolete, adulterated, misbranded, o deteriorated Cannabis plants, including seeds, parts of plants, extracts, cannabidiol oil, o THC-A oil by disposal in accordance with a plan approved by the board and in a manner as to render the cannabidiol oil or THC-A oil nonrecoverable.	r r	
The destruction shall be witnessed by the PIC and an agent of the board or another pharmacist not employed by the pharmaceutical processor.		
 The persons disposing of the cannabidiol oil or THC-A oil shall maintain and make available a separate record of each such disposal indicating: The date and time of disposal. The manner of disposal. The name and quantity of cannabidiol oil or THC-A oil disposed of. The signatures of the persons disposing of the cannabidiol oil or THC-A oil. 		
The record of disposal shall be maintained at the pharmaceutical processor for three years from the date of disposal.	3	

	Good Manufacturing Practices Title 21: Food & Drugs PART 111—CURRENT GOOD MANUFACTURING PRACTICE IN MANUFACTURING, PACKAGING, LABELING, OR HOLDING OPERATIONS FOR DIETARY SUPPLEMENTS				
	Title 21: Food & Drugs PART 111—CURRENT GOOD MANUFACTURING PRACTICE IN MANUF	FACTURING, PAC Result	KAGING, LABELING, OR HOLDING OPERATIONS FOR DIETARY SUPPLEMENTS Notes		
	Subpart B—Personnel	Nesure	10(65		
11.8	Written Procedures				
	You must establish and follow written procedures for fulfilling the requirements of this subpart.				
11.10	Preventing microbial contamination				
	(a) <i>Preventing microbial contamination</i> . You must take measures to exclude from any operations any person who might be a source of microbial contamination, due to a health condition, where such contamination may occur, of any material, including components, dietary supplements, and contact surfaces used in the manufacture, packaging, labeling, or holding of a dietary supplement. Such measures include the following:				
	 (1) Excluding from working in any operations that may result in contamination any person who, by medical examination, the person's acknowledgement, or supervisory observation, is shown to have, or appears to have, an illness, infection, open lesion, or any other abnormal source of microbial contamination, that could result in microbial contamination of components, dietary supplements, or contact surfaces, until the health condition no longer exists; and (2) Instructing your employees to notify their supervisor(s) if they have or if there is a reasonable possibility that they have a health condition described in paragraph (a)(1) of this section that could result in microbial contamination of any components, dietary supplements, or any contact surface. 				
	 (b) <i>Hygienic practices.</i> If you work in an operation during which adulteration of the component, dietary supplement, or contact surface could occur, you must use hygienic practices to the extent necessary to protect against such contamination of components, dietary supplements, or contact surfaces. These hygienic practices include the following: (1) Wearing outer garments in a manner that protects against the contamination of components, dietary supplements, or any contact surface; (2) Maintaining adequate personal cleanliness; (3) Washing hands thoroughly (and sanitizing if necessary to protect against contamination with microorganisms) in an adequate hand-washing facility: (i) Before starting work; and 				
	 (ii) At any time when the hands may have become soiled or contaminated; (ii) At any time when the hands may have become soiled or contaminated; (4) Removing all unsecured jewelry and other objects that might fall into components, dietary supplements, equipment, or packaging, and removing hand jewelry that cannot be adequately sanitized during periods in which components or dietary supplements are manipulated by hand. If hand jewelry cannot be removed, it must be covered by material that is maintained in an intact, clean, and sanitary condition and that effectively protects against contamination of components, dietary supplements, or contact surfaces; 				
	(5) Maintaining gloves used in handling components or dietary supplements in an intact, clean, and sanitary condition. The gloves must be of an impermeable material;				
	 (6) Wearing, where appropriate, in an effective manner, hair nets, caps, beard covers, or other effective hair restraints; (7) Not storing clothing or other personal belongings in areas where components, dietary supplements, or any contact surfaces are exposed or where contact surfaces are washed; 				

al: (8) Not esting food, chewing gum, drinking beverages, or using tobacco products in a sophered conservation of the sopherents, or any constitul suffaces are sophered, or where contact suffaces are weathed; and components, distary supplements, or contact suffaces are weathed; and components, distary supplements, or contact suffaces are weathed; and components, distary supplements, or contact suffaces are weathed; and components, distary supplements, or contact suffaces are weathed; and components, distary supplements, or contact suffaces are weathed; and components, distary supplements, or contact suffaces with microarguing house, distary of the origination of components, distary supplements, and contact suffaces are weathed; performing and components, distary supplements. Image: Component distary supplements, and contact suffaces are weathed; performing any supplements. Image: Component distary supplements, and component distary supplements, and component distary supplements. Image: Component distary supplements, and component distary supplements, and component distary supplements. Image: Component distary supplements, and component distary supplements, and component distary supplements. Image: Component distary supplements, and component distary supplements, and component distary supplements. Image: Component distary supplements, and component, di				
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(c) Cleaning compounds, sanitizing agents, pesticides, and other toxic materials.		
(1) You must use cleaning compounds and sanitizing agents that are free from		
microorganisms of public health significance and that are safe and adequate under the		
conditions of use.		
(2) You must not use or hold toxic materials in a physical plant in which components,		
dietary supplements, or contact surfaces are manufactured or exposed, unless those		
materials are necessary as follows:		
(i) To maintain clean and sanitary conditions;		
(ii) For use in laboratory testing procedures;		
(iii) For maintaining or operating the physical plant or equipment; or		
(iv) For use in the plant's operations.		
(3) You must identify and hold cleaning compounds, sanitizing agents, pesticides,		
pesticide chemicals, and other toxic materials in a manner that protects against		
contamination of components, dietary supplements, or contact surfaces.		
(d) Pest control		
(1) You must not allow animals or pests in any area of your physical plant. Guard or guide		
dogs are allowed in some areas of your physical plant if the presence of the dogs will not		
result in contamination of components, dietary supplements, or contact surfaces;		
(2) You must take effective measures to exclude pests from the physical plant and to		
protect against contamination of components, dietary supplements, and contact surfaces		
on the premises by pests; and (2) You must not use incerticides, fumigents, functional or redepticides, unless you take		
(3) You must not use insecticides, fumigants, fungicides, or rodenticides, unless you take		
precautions to protect against the contamination of components, dietary supplements, or		
(e) Water supply		
(1) You must provide water that is safe and sanitary, at suitable temperatures, and under		
pressure as needed, for all uses where water does not become a component of the		
dietary supplement.		
(2) Water that is used in a manner such that the water may become a component of the		
dietary supplement, e.g., when such water contacts components, dietary supplements, or		
any contact surface, must, at a minimum, comply with applicable Federal, State, and local		
requirements and not contaminate the dietary supplement.		
(f) <i>Plumbing.</i> The plumbing in your physical plant must be of an adequate size and design and		
be adequately installed and maintained to:		
(1) Carry sufficient amounts of water to required locations throughout the physical plant;		
(2) Properly convey sewage and liquid disposable waste from your physical plant;		
(3) Avoid being a source of contamination to components, dietary supplements, water		
supplies, or any contact surface, or creating an unsanitary condition; (4) Provide adequate floor drainage in all areas where floors are subject to flooding-type		
(4) Provide adequate hoor drainage in an areas where hoors are subject to hooding-type cleaning or where normal operations release or discharge water or other liquid waste on		
the floor; and		
(5) Not allow backflow from, or cross connection between, piping systems that discharge		
waste water or sewage and piping systems that carry water used for manufacturing dietan	,	
supplements, for cleaning contact surfaces, or for use in bathrooms or hand-washing		
facilities.		
(g) Sewage disposal. You must dispose of sewage into an adequate sewage system or through		
other adequate means.		
(h) Bathrooms. You must provide your employees with adequate, readily accessible bathrooms.		
The bathrooms must be kept clean and must not be a potential source of contamination to		
components, dietary supplements, or contact surfaces.		
(i) Hand-washing facilities. You must provide hand-washing facilities that are designed to ensure		
that an employee's hands are not a source of contamination of components, dietary		
supplements, or any contact surface, by providing facilities that are adequate, convenient, and		
furnish running water at a suitable temperature.		

	(j) Trash disposal. You must convey, store, and dispose of trash to:	
	(1) Minimize the development of odors;	
	(2) Minimize the potential for the trash to attract, harbor, or become a breeding place for	
	pests:	
	(3) Protect against contamination of components, dietary supplements, any contact	
	surface, water supplies, and grounds surrounding your physical plant; and	
	(4) Control hazardous waste to prevent contamination of components, dietary	
	supplements, and contact surfaces.	
	(k) Sanitation supervisors. You must assign one or more employees to supervise overall	
	sanitation. Each of these supervisors must be qualified by education, training, or experience to	
111.10	develop and supervise sanitation procedures.	
111.16	Written Procedures	
	You must establish and follow written procedures for cleaning the physical plant and for pest	
	control.	
111.20	Design & Construction Requirements	
	Any physical plant you use in the manufacture, packaging, labeling, or holding of dietary	
	supplements must:	
	(a) Be suitable in size, construction, and design to facilitate maintenance, cleaning, and	
	sanitizing operations;	
	(b) Have adequate space for the orderly placement of equipment and holding of materials as is	
	necessary for maintenance, cleaning, and sanitizing operations and to prevent contamination	
	and mixups of components and dietary supplements during manufacturing, packaging, labeling,	
	or holding;	
	(c) Permit the use of proper precautions to reduce the potential for mixups or contamination of	
	components, dietary supplements, or contact surfaces, with microorganisms, chemicals, filth, or	
	other extraneous material. Your physical plant must have, and you must use, separate or defined	
	areas of adequate size or other control systems, such as computerized inventory controls or	
	automated systems of separation, to prevent contamination and mixups of components and	
	dietary supplements during the following operations:	
	(1) Receiving, identifying, holding, and withholding from use, components, dietary	
	supplements, packaging, and labels that will be used in or during the manufacturing,	
	packaging, labeling, or holding of dietary supplements;	
	(2) Separating, as necessary, components, dietary supplements, packaging, and labels	
	that are to be used in manufacturing from components, dietary supplements, packaging,	
	or labels that are awaiting material review and disposition decision, reprocessing, or are	
	awaiting disposal after rejection;	
	(3) Separating the manufacturing, packaging, labeling, and holding of different product	
	types including different types of dietary supplements and other foods, cosmetics, and	
	pharmaceutical products;	
	(4) Performing laboratory analyses and holding laboratory supplies and samples;	
	(5) Cleaning and sanitizing contact surfaces;	
	(6) Packaging and label operations; and	
	(7) Holding components or dietary supplements.	
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	(d) Be designed and constructed in a manner that prevents contamination of components, dietary	
	supplements, or contact surfaces.	
	(1) The design and construction must include:	
	(i) Floors, walls, and ceilings that can be adequately cleaned and kept clean and in	
	good repair;	
	(ii) Fixtures, ducts, and pipes that do not contaminate components, dietary	
	supplements, or contact surfaces by dripping or other leakage, or condensate;	
	(iii) Adequate ventilation or environmental control equipment such as airflow	
	systems, including filters, fans, and other air-blowing equipment, that minimize	
	odors and vapors (including steam and noxious fumes) in areas where they may	
	contaminate components, dietary supplements, or contact surfaces;	
	(iv) Equipment that controls temperature and humidity, when such equipment is necessary to ensure the quality of the dietary supplement; and	
	(v) Aisles or working spaces between equipment and walls that are adequately	
	unobstructed and of adequate width to permit all persons to perform their duties	
	and to protect against contamination of components, dietary supplements, or	
	contact surfaces with clothing or personal contact.	
	<u> </u>	
	(2) When fans and other air-blowing equipment are used, such fans and equipment must	
	be located and operated in a manner that minimizes the potential for microorganisms and	
	particulate matter to contaminate components, dietary supplements, or contact surfaces;	
	(e) Provide adequate light in:	
	(1) All areas where components or dietary supplements are examined, processed, or held;	
	(2) All areas where contact surfaces are cleaned; and	
	(3) Hand-washing areas, dressing and locker rooms, and bathrooms.	
	(f) Use safety-type light bulbs, fixtures, skylights, or other glass or glass-like materials when the	
	light bulbs, fixtures, skylights or other glass or glass-like materials are suspended over exposed	
	components or dietary supplements in any step of preparation, unless your physical plant is	
	otherwise constructed in a manner that will protect against contamination of components or	
	dietary supplements in case of breakage of glass or glass-like materials.	
	(g) Provide effective protection against contamination of components and dietary supplements in	
	bulk fermentation vessels, by, for example:	
	(1) Use of protective coverings;	
	(2) Placement in areas where you can eliminate harborages for pests over and around the	
	vessels:	
	(3) Placement in areas where you can check regularly for pests, pest infestation, filth or	
	any other extraneous materials; and	
	(4) Use of skimming equipment.	
	(h) Use adequate screening or other protection against pests, where necessary.	
;	Records	
	(a) You must make and keep records required under this subpart C in accordance with subpart P	
	of this part.	
	(b) You must make and keep records of the written procedures for cleaning the physical plant	
	(b) You must make and keep records of the written procedures for cleaning the physical plant and for pest control.	
	and for pest control.	

	Subpart D—Equipment and Utensils	
111.25	Written Procedures	
	You must establish and follow written procedures for fulfilling the requirements of this subpart D, including written procedures for:	
	 (a) Calibrating instruments and controls that you use in manufacturing or testing a component or dietary supplement; 	
	(b) Calibrating, inspecting, and checking automated, mechanical, and electronic	
	equipment; and (c) Maintaining, cleaning, and sanitizing, as necessary, all equipment, utensils, and any	
	other contact surfaces that are used to manufacture, package, label, or hold components	
	or dietary supplements.	
111.27	Equipment & Utensils	
	(a) You must use equipment and utensils that are of appropriate design, construction, and workmanship to enable them to be suitable for their intended use and to be adequately cleaned and property maintained.	
	and properly maintained. (1) Equipment and utensils include the following:	
	(i) Equipment used to hold or convey;	
	(ii) Equipment used to measure;	
	(iii) Equipment using compressed air or gas;	
	 (iv) Equipment used to carry out processes in closed pipes and vessels; and (v) Equipment used in automated, mechanical, or electronic systems. 	
	(2) You must use equipment and utensils of appropriate design and construction so that use will not result in the contamination of components or dietary supplements with:	
	(i) Lubricants;	
	(ii) Fuel;	
	(iii) Coolants;	
	(iv) Metal or glass fragments;(v) Filth or any other extraneous material;	
	(vi) Contaminated water; or	
	(vii) Any other contaminants.	
	(3) All equipment and utensils you use must be:	
	(i) Installed and maintained to facilitate cleaning the equipment, utensils, and all	
	adjacent spaces; (ii) Corrosion-resistant if the equipment or utensils contact components or dietary	
	supplements;	
	(iii) Made of nontoxic materials;	
	(iv) Designed and constructed to withstand the environment in which they are used, the action of components or dietary supplements, and, if applicable, cleaning	
	compounds and sanitizing agents; and	
	 (v) Maintained to protect components and dietary supplements from being contaminated by any source. 	
	(4) Equipment and utensils you use must have seams that are smoothly bonded or	
	maintained to minimize accumulation of dirt, filth, organic material, particles of components or dietary supplements, or any other extraneous materials or contaminants.	
	(5) Each freezer, refrigerator, and other cold storage compartment you use to hold components or dietary supplements:	
	(i) Must be fitted with an indicating thermometer, temperature-measuring device, or temperature-recording device that indicates and records, or allows for recording by hand, the temperature accurately within the compartment; and	
	(ii) Must have an automated device for regulating temperature or an automated alarm system to indicate a significant temperature change in a manual operation.	

(6) Instruments or controls used in the manufacturing, packaging, labeling, or holding of a	
dietary supplement, and instruments or controls that you use to measure, regulate, or	
record temperatures, hydrogen-ion concentration (pH), water activity, or other conditions,	
to control or prevent the growth of microorganisms or other contamination must be:	
(i) Accurate and precise;	
(ii) Adequately maintained; and	
(iii) Adequate in number for their designated uses.	
(7) Compressed air or other gases you introduce mechanically into or onto a component,	
dietary supplement, or contact surface or that you use to clean any contact surface must be treated in such a way that the component, dietary supplement, or contact surface is not	
contaminated.	
(b) You must calibrate instruments and controls you use in manufacturing or testing a component	
or dietary supplement. You must calibrate:	
(1) Before first use; and	
(1) before instruces, and (2) At the frequency specified in writing by the manufacturer of the instrument and control;	
0r	
(3) At routine intervals or as otherwise necessary to ensure the accuracy and precision of	
the instrument and control.	
(c) You must repair or replace instruments or controls that cannot be adjusted to agree with the	
reference standard.	
(d) You must maintain, clean, and sanitize, as necessary, all equipment, utensils, and any other	
contact surfaces used to manufacture, package, label, or hold components or dietary	
supplements.	
(1) Equipment and utensils must be taken apart as necessary for thorough maintenance,	
cleaning, and sanitizing.	
(2) You must ensure that all contact surfaces, used for manufacturing or holding low-	
moisture components or dietary supplements, are in a dry and sanitary condition when in	
use. When the surfaces are wet-cleaned, they must be sanitized, when necessary, and	
thoroughly dried before subsequent use.	
(3) If you use wet processing during manufacturing, you must clean and sanitize all	
contact surfaces, as necessary, to protect against the introduction of microorganisms into	
components or dietary supplements. When cleaning and sanitizing is necessary, you must	
clean and sanitize all contact surfaces before use and after any interruption during which	
the contact surface may have become contaminated. If you use contact surfaces in a	
continuous production operation or in consecutive operations involving different batches	
of the same dietary supplement, you must adequately clean and sanitize the contact	
surfaces, as necessary.	
(4) You must clean surfaces that do not come into direct contact with components or	
dietary supplements as frequently as necessary to protect against contaminating	
components or dietary supplements.	
(5) Single-service articles (such as utensils intended for one-time use, paper cups, and	
paper towels) must be:	
(i) Stored in appropriate containers; and	
(ii) Handled, dispensed, used, and disposed of in a manner that protects against	
contamination of components, dietary supplements, or any contact surface.	
(6) Cleaning compounds and sanitizing agents must be adequate for their intended use and safe under their conditions of use;	
(7) You must store cleaned and sanitized portable equipment and utensils that have	
contact surfaces in a location and manner that protects them from contamination.	

111.30	Mechanical & Electronic Equipment	
	For any automated, mechanical, or electronic equipment that you use to manufacture, package, label, or hold a dietary supplement, you must: (a) Design or select equipment to ensure that dietary supplement specifications are	
	consistently met; (b) Determine the suitability of the equipment by ensuring that your equipment is capable of operating satisfactorily within the operating limits required by the process;	
	 (c) Routinely calibrate, inspect, or check the equipment to ensure proper performance. Your quality control personnel must periodically review these calibrations, inspections, or checks; 	
	(d) Establish and use appropriate controls for automated, mechanical, and electronic equipment (including software for a computer controlled process) to ensure that any changes to the manufacturing, packaging, labeling, holding, or other operations are approved by quality control personnel and instituted only by authorized personnel; and	
	(e) Establish and use appropriate controls to ensure that the equipment functions in accordance with its intended use. These controls must be approved by quality control personnel.	
111.30	Records	
	 (a) You must make and keep records required under this subpart D in accordance with subpart P of this part. 	
	(b) You must make and keep the following records:	
	(1) Written procedures for fulfilling the requirements of this subpart, including written	
	procedures for:	
	(i) Calibrating instruments and controls that you use in manufacturing or testing a	
	component or dietary supplement;	
	(ii) Calibrating, inspecting, and checking automated, mechanical, and electronic	
	equipment; and	
	(iii) Maintaining, cleaning, and sanitizing, as necessary, all equipment, utensils,	
	and any other contact surfaces that are used to manufacture, package, label, or	
	hold components or dietary supplements;	
	(2) Documentation, in individual equipment logs, of the date of the use, maintenance,	
	cleaning, and sanitizing of equipment, unless such documentation is kept with the batch record;	
	(3) Documentation of any calibration, each time the calibration is performed, for	
	instruments and controls that you use in manufacturing or testing a component or dietary	
	supplement. In your documentation, you must:	
	(i) Identify the instrument or control calibrated;	
	(ii) Provide the date of calibration;	
	(iii) Identify the reference standard used including the certification of accuracy of	
	the known reference standard and a history of recertification of accuracy;	
	(iv) Identify the calibration method used, including appropriate limits for accuracy	
	and precision of instruments and controls when calibrating; (v) Provide the calibration reading or readings found;	
	(v) Provide the calibration reading of readings found, (vi) Identify the recalibration method used, and reading or readings found, if	
	accuracy or precision or both accuracy and precision limits for instruments and	
	controls were not met; and	
	(vii) Include the initials of the person who performed the calibration and any	
	recalibration.	
	(4) Written records of calibrations, inspections, and checks of automated, mechanical,	
	and electronic equipment;	

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	(5) Backup file(s) of current software programs (and of outdated software that is	
	necessary to retrieve records that you are required to keep in accordance with subpart P	
	of this part, when current software is not able to retrieve such records) and of data entered	
	into computer systems that you use to manufacture, package, label, or hold dietary	
	supplements.	
	(i) Your backup file (e.g., a hard copy of data you have entered, diskettes, tapes,	
	microfilm, or compact disks) must be an exact and complete record of the data you	
	entered.	
	(ii) You must keep your backup software programs and data secure from	
	alterations, inadvertent erasures, or loss; and	
	(6) Documentation of the controls that you use to ensure that equipment functions in	
	accordance with its intended use.	
	Subpart E—Production and Process Control System	
111.55	Requirements to implement a production and process control system	
	You must implement a system of production and process controls that covers all stages of	
	manufacturing, packaging, labeling, and holding of the dietary supplement to ensure the quality	
	of the dietary supplement and that the dietary supplement is packaged and labeled as specified	
	in the master manufacturing record.	
111.60	Design requirements for the production and process control system	
	(a) Your production and in-process control system must be designed to ensure that the dietary	
	supplement is manufactured, packaged, labeled, and held in a manner that will ensure the quality	
	of the dietary supplement and that the dietary supplement is packaged and labeled as specified	
	in the master manufacturing record; and	
	(b) The production and in-process control system must include all requirements of subparts E	
	(b) The production and in-process control system must include all requirements of subparts E through L of this part and must be reviewed and approved by guality control personnel.	
	through L of this part and must be reviewed and approved by quality control personnel.	
111.65	Requirements for quality control operations	
	You must implement quality control operations in your manufacturing, packaging, labeling, and	
	holding operations for producing the dietary supplement to ensure the quality of the dietary	
	supplement and that the dietary supplement is packaged and labeled as specified in the master	
	manufacturing record.	
111.70	Specifications	
	(a) You must establish a specification for any point, step, or stage in the manufacturing process	
	where control is necessary to ensure the quality of the dietary supplement and that the dietary	
	supplement is packaged and labeled as specified in the master manufacturing record.	
	(b) For each component that you use in the manufacture of a dietary supplement, you must	
	establish component specifications as follows:	
	(1) You must establish an identity specification;	
	(2) You must establish component specifications that are necessary to ensure that	
	specifications for the purity, strength and composition of dietary supplements	
	manufactured using the components are met; and	
	(3) You must establish limits on those types of contamination that may adulterate or may	
	lead to adulteration of the finished batch of the dietary supplement to ensure the quality of	
	the dietary supplement.	

	(c) For the in-process production:	
	(1) You must establish in-process specifications for any point, step, or stage in the master	
	manufacturing record where control is necessary to help ensure that specifications are	
	met for the identity, purity, strength, and composition of the dietary supplements and, as	
	necessary, for limits on those types of contamination that may adulterate or may lead to	
	adulteration of the finished batch of the dietary supplement;	
	(2) You must provide adequate documentation of your basis for why meeting the in-	
	process specifications, in combination with meeting component specifications, will help	
	ensure that the specifications are met for the identity, purity, strength, and composition of	
	the dietary supplements and for limits on those types of contamination that may adulterate	
	or may lead to adulteration of the finished batch of the dietary supplement; and	
	(3) Quality control personnel must review and approve the documentation that you provide	
	under paragraph (c)(2) of this section.	
	(d) You must establish specifications for dietary supplement labels (label specifications) and for	
	packaging that may come in contact with dietary supplements (packaging specifications).	
	Packaging that may come into contact with dietary supplements must be safe and suitable for its	
	intended use and must not be reactive or absorptive or otherwise affect the safety or quality of	
	the dietary supplement.	
	(e) For each dietary supplement that you manufacture you must establish product specifications	
	for the identity, purity, strength, and composition of the finished batch of the dietary supplement,	
	and for limits on those types of contamination that may adulterate, or that may lead to	
	adulteration of, the finished batch of the dietary supplement to ensure the quality of the dietary	
	supplement. (f) If you receive a product from a supplier for packaging or labeling as a dietary supplement (and	
	for distribution rather than for return to the supplier of packaging of labeling as a dietary supplement (and	
	sufficient assurance that the product you receive is adequately identified and is consistent with	
	your purchase order.	
	(g) You must establish specifications for the packaging and labeling of the finished packaged and	
	labeled dietary supplements, including specifications that ensure that you used the specified	
	packaging and that you applied the specified label.	
111.73	Responsibility for determining whether established specifications	
	You must determine whether the specifications you establish under §111.70 are met.	
111.75	Responsibility for determining whether established specifications	
	(a) Before you use a component, you must:	
	(1) (i) Conduct at least one appropriate test or examination to verify the identity of any	
	component that is a dietary ingredient, unless you petition the agency under paragraph	
	(a)(1)(ii) of this section and the agency exempts you from such testing;	
	(ii) You may submit a petition, under 21 CFR 10.30, to request an exemption from	
	the testing requirements in paragraph (a)(1)(i) of this section. The petition must set	
	forth the scientific rationale, and must be accompanied by the supporting data and	
	information, for proposed alternative testing that will demonstrate that there is no	
	material diminution of assurance, compared to the assurance provided by 100	
	material diminution of assurance, compared to the assurance provided by 100 percent identity testing, of the identity of the dietary ingredient before use when the	
	percent identity testing, of the identity of the dietary ingredient before use when the	
	percent identity testing, of the identity of the dietary ingredient before use when the dietary ingredient is obtained from one or more suppliers identified in the petition. If FDA grants the petition, you must conduct the tests and examinations for the dietary ingredient, otherwise required under §111.75(a)(1)(i), under the terms	
	percent identity testing, of the identity of the dietary ingredient before use when the dietary ingredient is obtained from one or more suppliers identified in the petition. If FDA grants the petition, you must conduct the tests and examinations for the	

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	(2) Confirm the identity of other components and determine whether other applicable	
	component specifications established in accordance with §111.70(b) are met. To do so,	
	you must either:	
	(i) Conduct appropriate tests or examinations; or	
	(ii) Rely on a certificate of analysis from the supplier of the component that you	
	receive, provided that:	
	(A) You first qualify the supplier by establishing the reliability of the	
	supplier's certificate of analysis through confirmation of the results of the	
	supplier's tests or examinations;	
	(B) The certificate of analysis includes a description of the test or	
	examination method(s) used, limits of the test or examinations, and actual	
	results of the tests or examinations;	
	(C) You maintain documentation of how you qualified the supplier;	
	(D) You periodically re-confirm the supplier's certificate of analysis; and	
	(E) Your quality control personnel review and approve the documentation	
	setting forth the basis for qualification (and re-qualification) of any supplier.	
(b) '	ou must monitor the in-process points, steps, or stages where control is necessary to ensure	
	quality of the finished batch of dietary supplement to:	
	(1) Determine whether the in-process specifications are met; and	
	(2) Detect any deviation or unanticipated occurrence that may result in a failure to meet	
	specifications.	
(0)	or a subset of finished dietary supplement batches that you identify through a sound	
	stical sampling plan (or for every finished batch), you must verify that your finished batch of	
	dietary supplement meets product specifications for identity, purity, strength, composition,	
	for limits on those types of contamination that may adulterate or that may lead to adulteration	
	e finished batch of the dietary supplement. To do so:	
01 1		
	(1) You must select one or more established specifications for identity, purity, strength,	
	composition, and the limits on those types of contamination that may adulterate or that	
	may lead to adulteration of the dietary supplement that, if tested or examined on the	
	finished batches of the dietary supplement, would verify that the production and process	
	control system is producing a dietary supplement that meets all product specifications (or	
	only those product specifications not otherwise exempted from this provision by quality	
	control personnel under paragraph (d) of this section);	
	(2) You must conduct appropriate tests or examinations to determine compliance with the	
	specifications selected in paragraph (c)(1) of this section;	
	(3) You must provide adequate documentation of your basis for determining that	
	compliance with the specification(s) selected under paragraph (c)(1) of this section,	
	through the use of appropriate tests or examinations conducted under paragraph (c)(2) of	
	this section, will ensure that your finished batch of the dietary supplement meets all	
	product specifications for identity, purity, strength, and composition, and the limits on	
	those types of contamination that may adulterate, or that may lead to the adulteration of,	
	the dietary supplement; and	
	provide under paragraph (c)(3) of this section.	
	(4) Your quality control personnel must review and approve the documentation that you	

	(d) (1) You may exempt one or more product specifications from verification requirements in	
	paragraph (c)(1) of this section if you determine and document that the specifications you select	
	under paragraph (c)(1) of this section for determination of compliance with specifications are not	
	able to verify that the production and process control system is producing a dietary supplement	
	that meets the exempted product specification and there is no scientifically valid method for	
	testing or examining such exempted product specification at the finished batch stage. In such a	
	case, you must document why, for example, any component and in-process testing, examination,	
	or monitoring, and any other information, will ensure that such exempted product specification is	
	met without verification through periodic testing of the finished batch; and	
	(2) Your quality control personnel must review and approve the documentation that you	
	provide under paragraph (d)(1) of this section.	
	(e) Before you package or label a product that you receive for packaging or labeling as a dietary	
	supplement (and for distribution rather than for return to the supplier), you must visually examine	
	the product and have documentation to determine whether the specifications that you	
	established under §111.70 (f) are met.	
	(f) (1) Before you use packaging, you must, at a minimum, conduct a visual identification of the	
	containers and closures and review the supplier's invoice, guarantee, or certification to determine	
	whether the packaging specifications are met; and	
	(2) Before you use labels, you must, at a minimum, conduct a visual examination of the	
	label and review the supplier's invoice, guarantee, or certification to determine whether	
	label specifications are met.	
	(g) You must, at a minimum, conduct a visual examination of the packaging and labeling of the	
	finished packaged and labeled dietary supplements to determine whether you used the specified	
	packaging and applied the specified label.	
	(h) (1) You must ensure that the tests and examinations that you use to determine whether the	
	specifications are met are appropriate, scientifically valid methods.	
	(2) The tests and examinations that you use must include at least one of the following:	
	(i) Gross organoleptic analysis;	
	(ii) Macroscopic analysis;	
	(iii) Microscopic analysis;	
	(iv) Chemical analysis; or	
	(v) Other scientifically valid methods.	
	(i) You must establish corrective action plans for use when an established	
	specification is not met.	
111.77	What you must do if established specifications are not met	
	(a) For specifications established under §111.70(a), (b)(2), (b)(3), (c), (d), (e), and (g) that you do	
	not meet, quality control personnel, in accordance with the requirements in subpart F of this part,	
	must reject the component, dietary supplement, package or label unless such personnel approve	
	a treatment, an in-process adjustment, or reprocessing that will ensure the quality of the finished	
	dietary supplement and that the dietary supplement is packaged and labeled as specified in the	
	master manufacturing record. No finished batch of dietary supplements may be released for	
	distribution unless it complies with §111.123(b).	
	(b) For specifications established under §111.70(b)(1) that you do not meet, quality control	
	personnel must reject the component and the component must not be used in manufacturing the	
	dietary supplement.	
	(c) For specifications established under §111.70(f) that you do not meet, quality control personnel	
	must reject the product and the product may not be packaged or labeled for distribution as a	
	dietary supplement.	

111.80	Sample Collection	
	The representative samples that you must collect include:	
	(a) Representative samples of each unique lot of components, packaging, and labels that you use to determine whether the components, packaging, and labels meet specifications established in accordance with §111.70(b) and (d), and as applicable, §111.70(a) (and, when you receive components, packaging, or labels from a supplier, representative samples of each unique shipment, and of each unique lot within each unique shipment);	
	(b) Representative samples of in-process materials for each manufactured batch at points, steps, or stages, in the manufacturing process as specified in the master manufacturing record where control is necessary to ensure the identity, purity, strength, and composition of dietary supplements to determine whether the in-process materials meet specifications established in accordance with §111.70(c), and as applicable, §111.70(a);	
	 (c) Representative samples of a subset of finished batches of each dietary supplement that you manufacture, which you identify through a sound statistical sampling plan (or otherwise every finished batch), before releasing for distribution to verify that the finished batch of dietary supplement meets product specifications established in accordance with §111.70(e), and as applicable, §111.70(a); (d) Representative samples of each unique shipment, and of each unique lot within each unique shipment, of product that you receive for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier) to determine whether the received product meets specifications established in accordance with §111.70(f), and as applicable, §111.70(a); and (e) Representative samples of each lot of packaged and labeled dietary supplements to determine whether the packaging and labeling of the finished packaged and labeled dietary supplements meet specifications established in accordance with §111.70(g), and as applicable, §111.70(a). 	
111.83	Reserve Samples	
	(a) You must collect and hold reserve samples of each lot of packaged and labeled dietary	
	supplements that you distribute. (b) The reserve samples must:	
	(1) First reserve stating to make (1) Be held using the same container-closure system in which the packaged and labeled dietary supplement is distributed, or if distributing dietary supplements to be packaged and labeled, using a container-closure system that provides essentially the same characteristics to protect against contamination or deterioration as the one in which it is distributed for packaging and labeling elsewhere;	
	 (2) Be identified with the batch, lot, or control number; (3) Be retained for 1 year past the shelf life date (if shelf life dating is used), or for 2 years from the date of distribution of the last batch of dietary supplements associated with the reserve sample, for use in appropriate investigations; and (4) Consist of at least twice the quantity necessary for all tests or examinations to determine whether or not the dietary supplement meets product specifications. 	
111.87	Material Review & Disposition Decision	
	Quality control personnel must conduct all required material reviews and make all required disposition decisions.	

11.90	Requirements that apply to treatments, in-process adjustments, and reprocessing when	
11.50	there is a deviation or unanticipated occurrence or when a specification established in	
	accordance with §111.70 is not met	
	(a) You must not reprocess a rejected dietary supplement or treat or provide an in-process	
	adjustment to a component, packaging, or label to make it suitable for use in the manufacture of	
	a dietary supplement unless:	
	(1) Quality control personnel conduct a material review and make a disposition decision to	
	approve the reprocessing, treatment, or in-process adjustment; and	
	(2) The reprocessing, treatment, or in-process adjustment is permitted by §111.77;	
	(b) You must not reprocess any dietary supplement or treat or provide an in-process adjustment	
	to a component to make it suitable for use in the manufacture of a dietary supplement, unless:	
	(1) Quality control personnel conduct a material review and make a disposition decision	
	that is based on a scientifically valid reason and approves the reprocessing, treatment, or	
	in-process adjustment; and	
	(2) The reprocessing, treatment or in-process adjustment is permitted by §111.77;	
	(c) Any batch of dietary supplement that is reprocessed, that contains components that you have	
	treated, or to which you have made in-process adjustments to make them suitable for use in the	
	manufacture of the dietary supplement must be approved by quality control personnel and	
	comply with §111.123(b) before releasing for distribution.	
1.95	Records	
	(a) You must make and keep records required under this subpart E in accordance with subpart P	
	of this part.	
	(b) Under this subpart E, you must make and keep the following records:	
	(1) The specifications established;	
	(2) Documentation of your qualification of a supplier for the purpose of relying on the	
	supplier's certificate of analysis;	
	supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting	
	supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of 	
	supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications; 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications; (5) Documentation for why any component and in-process testing, examination, or 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications tested or 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications tested or examined under §111.75 (c)(1) are not able to verify that the production and process 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications tested or examined under §111.75 (c)(1) are not able to verify that the production and process control system is producing a dietary supplement that meets the exempted product 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications and process control system is producing a dietary supplement that meets the exempted product specification and there is no scientifically valid method for testing or examining such 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications tested or examined under §111.75 (c)(1) are not able to verify that the production and process control system is producing a dietary supplement that meets the exempted product 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications and process control system is producing a dietary supplement that meets the exempted product specification at the finished batch stage. 	
	 supplier's certificate of analysis; (3) Documentation for why meeting in-process specifications, in combination with meeting component specifications, helps ensure that the dietary supplement meets the specifications for identity, purity, strength, and composition; and for limits on those types of contamination that may adulterate or may lead to adulteration of the finished batch of the dietary supplement; and (4) Documentation for why the results of appropriate tests or examinations for the product specifications selected under §111.75(c)(1) ensure that the dietary supplement meets all product specifications; (5) Documentation for why any component and in-process testing, examination, or monitoring, and any other information, will ensure that a product specification that is exempted under §111.75(d) is met without verification through periodic testing of the finished batch, including documentation that the selected specifications and process control system is producing a dietary supplement that meets the exempted product specification and there is no scientifically valid method for testing or examining such 	

	Subpart F— Quality Control	
111.103	Written Procedures	
	You must establish and follow written procedures for the responsibilities of the quality control operations, including written procedures for conducting a material review and making a disposition decision, and for approving or rejecting any reprocessing.	
111.105	Quality Control Personnel Quality control personnel must ensure that your manufacturing, packaging, labeling, and holding operations ensure the quality of the dietary supplement and that the dietary supplement is packaged and labeled as specified in the master manufacturing record. To do so, quality control personnel must perform operations that include: (a) Approving or rejecting all processes, specifications, written procedures, controls, tests, and examinations, and deviations from or modifications to them, that may affect the identity, purity, strength, or composition of a dietary supplement; (b) Reviewing and approving the documentation setting forth the basis for qualification of any supplier; (c) Reviewing and approving the documentation setting forth the basis for why meeting inprocess specifications, in combination with meeting component specifications, will help ensure that the identity, purity, strength, and composition of the dietary supplement are met; (d) Reviewing and approving the documentation setting forth the basis for why the results of appropriate tests or examinations for each product specification selected under 	
	 §111.75(c)(1) will ensure that the finished batch of the dietary supplement meets product specifications; (e) Reviewing and approving the basis and the documentation for why any product specification is exempted from the verification requirements in §111.75(c)(1), and for why any component and in-process testing, examination, or monitoring, or other methods will ensure that such exempted product specification is met without verification through periodic testing of the finished batch; (f) Ensuring that required representative samples are collected; (g) Ensuring that required reserve samples are collected and held; (h) Determining whether all specifications established under §111.70(a) are met; and (i) Performing other operations required under this subpart. 	
111.110	Quality control operations for laboratory operations	
	Quality control operations for laboratory operations associated with the production and process control system must include: (a) Reviewing and approving all laboratory control processes associated with the production and process control system; (b) Ensuring that all tests and examinations required under §111.75 are conducted; and	
	(c) Reviewing and approving the results of all tests and examinations required under §111.75.	
111.113	Quality control operations for a material review and disposition decision	
	 (a) Quality control personnel must conduct a material review and make a disposition decision if: (1) A specification established in accordance with §111.70 is not met; (2) A batch deviates from the master manufacturing record, including when any step established in the master manufacturing record is not completed and including any deviation from specifications; (3) There is any unanticipated occurrence during the manufacturing operations that adulterates or may lead to adulteration of the component, dietary supplement, or packaging, or could lead to the use of a label not specified in the master manufacturing record; 	

 (4) Calibration of an instrument or control suggests a problem that may have resulted in a fully to ensure the quality of a back or batch or batches of a deary supplement; or (5) A dietary supplement is returned. (b) (1) When there is a deviation or unanticipated occurrence during the production and in-process contel system that results in or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset or outile data to adult not system than the subset of the component, distary supplement, or reprocessing to correct the applicable daviation or courtonce. (2) When as applicable daviation or courtonce, distary supplement, not system than the subset of the proformance, document that material review and disposition decision. (2) When a supplicable daviation or regulations of regulations. If sufficient and corrects is applicable daviation or courton courted as material review and disposition decision. (3) When a supplicable daviation or regulations in the disposition decision. (4) The parson who counted as material review and disposition decision. (5) Periodicably reviewing all encosts for calibrating instruments, and controls; (6) Periodicably reviewing all encosts for calibration, inspections, and checks of adult adult adult adult adult adult. (7) Periodicably reviewing all encosts for calibration, supplement, and electronic equipment that discust for components, packaging, and labels before use in the manufacture of a discust supplement reviewing a supplement adult adult. (8) Periodicably reviewing all encosts adult adult adult adult adultes (11) Periodicably reviewing all encosts adultable to elec			
(b) (1) When there is a deviation or unanticipated occurrence during the production and in-process control system that results in or could lead to adultariation of a component, detay systemment, markaging, on label unless it approves a treatment, an in-process adjustment, or reprocessing to correct the applicable deviation or occurrence. (2) When a specification established in accordance with \$11.70 is not met, quality control personnel must reject the component, dietay supplement, package or label, unless quily control personnel must reject the component, dietay supplement, package or label, unless quily control personnel must reject the disposition decision must, at the time of performance, document that material review and disposition decision. 11.117 Quality control operations for equipment, instruments, and controls (a) Pherodically reviewing all records for calibrations, inspections, and controls (b) Periodically reviewing all procodes to ensure that automated, mechanical, or electronic equipment (instruments, and controls; (c) Pherodically reviewing all procodes for calibrations, inspections, and checks of automated, mechanical, or electronic equipment that material review and labels before use in the manufacture of a cleary supplement that durated use. 111.120 Quality control operations for components, packaging, and labels before use in the manufacture of a cleary supplement that individue and clear supplement and in-process adjustments or components, packaging, and labels conform to specifications esabilished unles site of them s			
process control system that results in or could lead to a dulteration of a component, ideatary supplement, or packaging, or could lead to the use of a label not specified in the master manufacturing record, quality control personnel must reject the component, ideary supplement, packaging, or label unless it approves a treatment, an in-process adjustment, or reprocessing, as perinted of 11.77. (c) The person who conducts a material review and makes the disposition decision, must, at the time of performance, document that material review and disposition decision, must, at the time of performance, document that material review and disposition decision, must, at the time of performance, document that material review and disposition decision. 111.117 Quality control operations for equipment, instruments, and controls (a) Reviewing all approving all processes for calibration of instruments and controls; (b) Periodically reviewing all records for calibration of instruments and controls; (c) Periodically reviewing all cords for calibration of instruments and controls; (c) Periodically reviewing all cords for calibration of instruments and controls; (c) Periodically reviewing all cords for calibration of instruments and controls; (c) Periodically reviewing all cords for calibration of instruments and controls; (c) Periodically reviewing all cords for calibration instruments and controls; (c) Periodically reviewing all cords for calibration instruments and controls; (c) Periodically reviewing all cords for calibrations, inspections, and checks of automated, mechanical, or electronic equipment, and (d) Reviewing and approving cords for calibration and enterols; (e) Deviations for components, packaging, and labels before use in the manufacture of a dietary supplement. (c) Conducting any required material review and making any required disposition decision; (c) Conducting any required material review and making any required disposition decision; (c) Approving or rejecting any treatment and in-process adjustments of compo		(5) A dietary supplement is returned.	
control personnel must reject the component, dietary supplement, package or label, unless quality control personnel approve a treatment, an in-process adjustment, or reprocessing, as permitted in \$111.77. (c) The person who conducts a material review and makes the disposition decision must, at the time of performance, document that material review and disposition decision. 111.17 Quality control operations for equipment, instruments, and controls (a) Reviewing and approving all processes for calibrations, inspections, and controls; (b) Periodically reviewing all records for calibrations, inspections, and checks of automated, mechanical, or electronic equipment; instruments, and controls; (b) Periodically reviewing all records for calibrations, inspections, and checks of automated, mechanical, or electronic equipment; instruments, and controls; (c) Periodically control operations for components, packaging, and labels before use in the manufacture of a dietary supplement 111.120 Quality control operations for components, packaging, and labels before use in the manufacture of a dietary supplement must include: (a) Reviewing all receiving records for components, packaging, and labels before use in the manufacture of a dietary supplement must include: (a) Reviewing all receiving records for components, packaging, and labels conform to specifications established under \$111.70 (b) and (d); (c) Conducting any required material review and making any required disposition decision: (d) Approving, on rejecting any treatment and in-process adjustments of componenents, packaging, or labels to meas the manufacture of		process control system that results in or could lead to adulteration of a component, dietary supplement, or packaging, or could lead to the use of a label not specified in the master manufacturing record, quality control personnel must reject the component, dietary supplement, packaging, or label unless it approves a treatment, an in-process adjustment, or reprocessing to	
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Quality control operations for equipment, instruments, and controls must include: (a) Reviewing and approving all processes for calibrating instruments and controls; (b) Periodically reviewing all records for calibrations, inspections, and checks of automated, mechanical, or electronic equipment; and (c) Periodically reviewing all records for calibratined use. (c) Reviewing and approving controls to ensure that automated, mechanical, or electronic equipment functions in accordance with its intended use. (c) Reviewing and approving controls to ensure that automated, mechanical, or electronic equipment functions in accordance with its intended use. 111.120 Quality control operations for components, packaging, and labels before use in the manufacture of a dietary supplement must include: (a) Reviewing all records for components, packaging, and labels: (b) Determining whether all components, packaging, and labels conform to specifications established under §111.70 (b) and (d); (c) Conducting any required material review and making any required disposition decision: (d) Approving or rejecting any treatment and in-process adjustments of components, packaging, and labels before use in the manufacture of a dietary supplement; and (e) Approving or rejecting any treatment and in-process adjustments of components, packaging, and labels before use in the manufacture of a dietary supplement; and (e) Approving, and releasing from quarantine, all components, packaging, and labels before they are used. 111.123 Quality control operations for the master manufacturing record, the batch production			
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before they are used. Image: Control operations for the master manufacturing record, the batch production 111.123 Quality control operations for the master manufacturing record, the batch production		packaging, or labels to make them suitable for use in the manufacture of a dietary supplement; and	
		before they are used.	
	111.123		
(a) Quality control operations for the master manufacturing record, the batch production record,			
and manufacturing operations must include:			
(1) Reviewing and approving all master manufacturing records and all modifications to the			
master manufacturing records; (2) Reviewing and approving all batch production-related records;			
(3) Reviewing all monitoring required under subpart E;			
(4) Conducting any required material review and making any required disposition decision;			
 (5) Approving or rejecting any reprocessing; (6) Determining whether all in-process specifications established in accordance with §111.70(c) are met; (7) Determining whether each finished batch conforms to product specifications established in accordance with §111.70(e); and 			
(8) Approving and releasing, or rejecting, each finished batch for distribution, including any reprocessed finished batch.		 §111.70(c) are met; (7) Determining whether each finished batch conforms to product specifications established in accordance with §111.70(e); and 	

	 (b) Quality control personnel must not approve and release for distribution: (1) Any batch of dietary supplement for which any component in the batch does not meet its identity specification; (2) Any batch of dietary supplement, including any reprocessed batch, that does not meet all product specifications established in accordance with §111.70(e); (3) Any batch of dietary supplement, including any reprocessed batch, that has not been 	
	its identity specification; (2) Any batch of dietary supplement, including any reprocessed batch, that does not meet all product specifications established in accordance with §111.70(e);	
	(2) Any batch of dietary supplement, including any reprocessed batch, that does not meet all product specifications established in accordance with §111.70(e);	
	(2) Any batch of dietary supplement, including any reprocessed batch, that does not meet all product specifications established in accordance with §111.70(e);	
	all product specifications established in accordance with §111.70(e);	
	• • • •	
	manufactured, packaged, labeled, and held under conditions to prevent adulteration under	
	section 402(a)(1), (a)(2), (a)(3), and (a)(4) of the act; and	
	(4) Any product received from a supplier for packaging or labeling as a dietary supplement	
	(and for distribution rather than for return to the supplier) for which sufficient assurance is	
	not provided to adequately identify the product and to determine that the product is	
	consistent with your purchase order.	
11.127	Quality control operations for packaging and labeling operations	
	Quality control operations for packaging and labeling operations must include:	
	(a) Reviewing the results of any visual examination and documentation to ensure that	
	specifications established under §111.70(f) are met for all products that you receive for	
	packaging and labeling as a dietary supplement (and for distribution rather than for return to the	
	supplier);	
	(b) Approving, and releasing from quarantine, all products that you receive for packaging or	
	labeling as a dietary supplement (and for distribution rather than for return to the supplier) before	
	they are used for packaging or labeling;	
	(c) Reviewing and approving all records for packaging and label operations;	
	(d) Determining whether the finished packaged and labeled dietary supplement conforms to	
	specifications established in accordance with §111.70(g);	
	(e) Conducting any required material review and making any required disposition decision;	
	(f) Approving or rejecting any repackaging of a packaged dietary supplement;	
	(g) Approving or rejecting any relabeling of a packaged and labeled dietary supplement; and	
	(h) Approving for release, or rejecting, any packaged and labeled dietary supplement (including a	
1.130		
	Quality control operations for returned dietary supplements must include:	
	(a) Conducting any required material review and making any required disposition decision;	
	5	
	product specifications established in accordance with §111.70(e); and	
	(2) Reviewing the results of any tests or examinations that are conducted to determine	
	(2) Reviewing the results of any tests or examinations that are conducted to determine compliance with product specifications established in accordance with §111.70(e);	
	compliance with product specifications established in accordance with §111.70(e);	
	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement;	
	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and	
	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and (d) Determining whether the reprocessed dietary supplement meets product specifications and	
	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and	
11.135	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and (d) Determining whether the reprocessed dietary supplement meets product specifications and	
1.135	 compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and (d) Determining whether the reprocessed dietary supplement meets product specifications and either approving for release, or rejecting, any returned dietary supplement that is reprocessed. Quality control operations for product complaints Quality control operations for product complaints must include reviewing and approving decisions 	
1.135	compliance with product specifications established in accordance with §111.70(e); (b) Approving or rejecting any salvage and redistribution of any returned dietary supplement; (c) Approving or rejecting any reprocessing of any returned dietary supplement; and (d) Determining whether the reprocessed dietary supplement meets product specifications and either approving for release, or rejecting, any returned dietary supplement that is reprocessed. Quality control operations for product complaints	
30	including: (1) Determining whether tests or examination are necessary to determine compliance with	

111.140	Records	
	(a) You must make and keep the records required under this subpart F in accordance with	
	subpart P of this part.	
	(b) You must make and keep the following records:	
	(1) Written procedures for the responsibilities of the quality control operations, including written procedures for conducting a material review and making a disposition decision and	
	written procedures for approving or rejecting any reprocessing;	
	(2) Written documentation, at the time of performance, that quality control personnel performed the review, approval, or rejection requirements by recording the following:	
	(i) Date that the review, approval, or rejection was performed; and	
	(ii) Signature of the person performing the review, approval, or rejection; and	
	(3) Documentation of any material review and disposition decision and follow-up. Such documentation must be included in the appropriate batch production record and must include:	
	(i) Identification of the specific deviation or the unanticipated occurrence;	
	 (ii) Description of your investigation into the cause of the deviation from the specification or the unanticipated occurrence; 	
	(iii) Evaluation of whether or not the deviation or unanticipated occurrence has	
	resulted in or could lead to a failure to ensure the quality of the dietary supplement	
	or a failure to package and label the dietary supplement as specified in the master manufacturing record;	
	(iv) Identification of the action(s) taken to correct, and prevent a recurrence of, the	
	deviation or the unanticipated occurrence; (v) Explanation of what you did with the component, dietary supplement,	
	(v) Explanation of what you did with the component, dietary supplement, packaging, or label;	
	(vi) A scientifically valid reason for any reprocessing of a dietary supplement that is	
	rejected or any treatment or in-process adjustment of a component that is rejected;	
	and	
	(vii) The signature of the individual(s) designated to perform the quality control	
	operation, who conducted the material review and made the disposition decision, and of each qualified individual who provides information relevant to that material	
	review and disposition decision.	
	Subpart G— Requirements for Components, Packaging, and Labels	
	and for Product That You Receive for Packaging or Labeling as a	
	Dietary Supplement	
111.153	Written Procedures	
	You must establish and follow written procedures for fulfilling the requirements of this subpart G.	
111.155	Requirements that apply to components of dietary supplements	
	(a) You must visually examine each immediate container or grouping of immediate containers in	
	a shipment that you receive for appropriate content label, container damage, or broken seals to	
	determine whether the container condition may have resulted in contamination or deterioration of the components;	
	(b) You must visually examine the supplier's invoice, guarantee, or certification in a shipment you receive to ensure the components are consistent with your purchase order;	
	(c) You must quarantine components before you use them in the manufacture of a dietary supplement until:	
	(1) You collect representative samples of each unique lot of components (and, for components that you receive, of each unique shipment, and of each unique lot within each unique shipment);	
	(2) Quality control personnel review and approve the results of any tests or examinations conducted on components; and	

	 (3) Quality control personnel approve the components for use in the manufacture of a dietary supplement, including approval of any treatment (including in-process adjustments) of components to make them suitable for use in the manufacture of a dietary supplement, and releases them from quarantine. (d) (1) You must identify each unique lot within each unique shipment of components that you receive and any lot of components that you produce in a manner that allows you to trace the lot to the supplier, the date received, the name of the component, the status of the component (e.g., quarantined, approved, or rejected); and to the dietary supplement that you manufactured and distributed. (2) You must use this unique identifier whenever you record the disposition of each unique lot within each unique shipment of components that you receive and any lot of components under conditions that will protect against contamination and deterioration, and avoid mix-ups. 	
111.160	Requirements that apply to packaging and labels received	
	(a) You must visually examine each immediate container or grouping of immediate containers in a shipment for appropriate content label, container damage, or broken seals to determine whether the container condition may have resulted in contamination or deterioration of the packaging and labels.	
	(b) You must visually examine the supplier's invoice, guarantee, or certification in a shipment to ensure that the packaging or labels are consistent with your purchase order.	
	 (c) You must quarantine packaging and labels before you use them in the manufacture of a dietary supplement until: (1) You collect representative samples of each unique shipment, and of each unique lot within each unique shipment, of packaging and labels and, at a minimum, conduct a visual identification of the immediate containers and closures; (2) Quality control personnel review and approve the results of any tests or examinations conducted on the packaging and labels; and (3) Quality control personnel approve the packaging and labels for use in the manufacture of a dietary supplement and release them from quarantine. 	
	(d) (1) You must identify each unique lot within each unique shipment of packaging and labels in a manner that allows you to trace the lot to the supplier, the date received, the name of the packaging and label, the status of the packaging and label (e.g., quarantined, approved, or rejected); and to the dietary supplement that you distributed; and	
	(2) You must use this unique identifier whenever you record the disposition of each unique lot within each unique shipment of packaging and labels.(e) You must hold packaging and labels under conditions that will protect against contamination and deterioration, and avoid mix-ups.	
111.165	§111.165 What requirements apply to a product received for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier)?	
	(a) You must visually examine each immediate container or grouping of immediate containers in a shipment of product that you receive for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier) for appropriate content label, container damage, or broken seals to determine whether the container condition may have resulted in contamination or deterioration of the received product.	
	(b) You must visually examine the supplier's invoice, guarantee, or certification in a shipment of the received product to ensure that the received product is consistent with your purchase order.	

	 (c) You must quarantine the received product until: (1) You collect representative samples of each unique shipment, and of each unique lot within each unique shipment, of received product; 	
	(2) Quality control personnel review and approve the documentation to determine whether the received product meets the specifications that you established under §111.70(f); and	
	(3) Quality control personnel approve the received product for packaging or labeling as a dietary supplement and release the received product from quarantine.	
	(d) (1) You must identify each unique lot within each unique shipment of received product in a manner that allows you to trace the lot to the supplier, the date received, the name of the received product, the status of the received product (e.g., quarantined, approved, or rejected), and to the product that you packaged or labeled and distributed as a dietary supplement.	
	 (2) You must use this unique identifier whenever you record the disposition of each unique lot within each unique shipment of the received product. (e) You must hold the received product under conditions that will protect against contamination and deterioration, and avoid mix-ups. 	
111.170	Requirements that apply to rejected components, packaging, and labels, and to rejected products that are received for packaging or labeling as a dietary supplement	
	You must clearly identify, hold, and control under a quarantine system for appropriate disposition any component, packaging, and label, and any product that you receive for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier), that is rejected and unsuitable for use in manufacturing, packaging, or labeling operations.	
111.180	Records	
	(a) You must make and keep records required under this subpart G in accordance with subpart P of this part.	
	 (b) You must make and keep the following records: (1) Written procedures for fulfilling the requirements of this subpart. (2) Receiving records (including records such as certificates of analysis, suppliers' 	
	invoices, and suppliers' guarantees) for components, packaging, and labels and for products that you receive for packaging or labeling as a dietary supplement (and for	
	 invoices, and suppliers' guarantees) for components, packaging, and labels and for products that you receive for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier); and (3) Documentation that the requirements of this subpart were met. (i) The person who performs the required operation must document, at the time of performance, that the required operation was performed. (ii) The documentation must include: 	
	 products that you receive for packaging or labeling as a dietary supplement (and for distribution rather than for return to the supplier); and (3) Documentation that the requirements of this subpart were met. (i) The person who performs the required operation must document, at the time of performance, that the required operation was performed. 	

	Subpart H—Requirements for the Master Manufacturing Record	
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111.205	Master Manufacturing Record (a) You must prepare and follow a written master manufacturing record for each unique	
	formulation of dietary supplement that you manufacture, and for each batch size, to ensure uniformity in the finished batch from batch to batch.	
	 (b) The master manufacturing record must: (1) Identify specifications for the points, steps, or stages in the manufacturing process where control is necessary to ensure the quality of the dietary supplement and that the 	
	dietary supplement is packaged and labeled as specified in the master manufacturing record; and (2) Establish controls and procedures to ensure that each batch of dietary supplement that	
	you manufacture meets the specifications identified in accordance with paragraph (b)(1) of this section.	
	(c) You must make and keep master manufacturing records in accordance with subpart P of this part.	
111.210	Master Manufacturing Record Content	
	The master manufacturing record must include:	
	(a) The name of the dietary supplement to be manufactured and the strength, concentration, weight, or measure of each dietary ingredient for each batch size;	
	(b) A complete list of components to be used;	
	 (c) An accurate statement of the weight or measure of each component to be used; (d) The identity and weight or measure of each dietary ingredient that will be declared on the 	
	Supplement Facts label and the identity of each ingredient that will be declared on the ingredients list of the dietary supplement;	
	(e) A statement of any intentional overage amount of a dietary ingredient;	
	(f) A statement of theoretical yield of a manufactured dietary supplement expected at each point,	
	step, or stage of the manufacturing process where control is needed to ensure the quality of the dietary supplement, and the expected yield when you finish manufacturing the dietary	
	supplement, including the maximum and minimum percentages of theoretical yield beyond which a deviation investigation of a batch is necessary and material review is conducted and	
	disposition decision is made; (g) A description of packaging and a representative label, or a cross-reference to the physical	
	location of the actual or representative label;	
	(h) Written instructions, including the following:	
	(1) Specifications for each point, step, or stage in the manufacturing process where control is necessary to ensure the quality of the dietary supplement and that the dietary	
	supplement is packaged and labeled as specified in the master manufacturing record;	
	 (2) Procedures for sampling and a cross-reference to procedures for tests or examinations; 	
	(3) Specific actions necessary to perform and verify points, steps, or stages in the manufacturing process where control is necessary to ensure the quality of the dietary	
	supplement and that the dietary supplement is packaged and labeled as specified in the master manufacturing record.	
	(i) Such specific actions must include verifying the weight or measure of any	
	component and verifying the addition of any component; and (ii) For manual operations, such specific actions must include:	
	(A) One person weighing or measuring a component and another person	
	verifying the weight or measure; and (B) One person adding the component and another person verifying the addition.	
	(4) Special notations and precautions to be followed; and	
	(5) Corrective action plans for use when a specification is not met.	

	Subpart I— Batch Production Record	
11.255	Batch Production Record	
	(a) You must prepare a batch production record every time you manufacture a batch of a dietary	
	supplement;	
	(b) Your batch production record must include complete information relating to the production	
	and control of each batch;	
	(c) Your batch production record must accurately follow the appropriate master manufacturing	
	record and you must perform each step in the production of the batch; and	
	(d) You must make and keep batch production records in accordance with subpart P of this part.	
11.260	Batch Record	
	The batch production record must include the following:	
	(a) The batch, lot, or control number:	
	(1) Of the finished batch of dietary supplement; and	
	(2) That you assign in accordance with §111.415(f) for the following:	
	(i) Each lot of packaged and labeled dietary supplement from the finished batch of	
	dietary supplement;	
	(ii) Each lot of dietary supplement, from the finished batch of dietary supplement,	
	that you distribute to another person for packaging or labeling;	
	 (b) The identity of equipment and processing lines used in producing the batch; (c) The date and time of the maintenance, cleaning, and sanitizing of the equipment and 	
	(c) The date and time of the maintenance, cleaning, and sanitizing of the equipment and processing lines used in producing the batch, or a cross-reference to records, such as individual	
	equipment logs, where this information is retained;	
	(d) The unique identifier that you assigned to each component (or, when applicable, to a product	
	that you receive from a supplier for packaging or labeling as a dietary supplement), packaging,	
	and label used;	
	(e) The identity and weight or measure of each component used;	
	(f) A statement of the actual yield and a statement of the percentage of theoretical yield at	
	appropriate phases of processing;	
	(g) The actual results obtained during any monitoring operation;	
	(h) The results of any testing or examination performed during the batch production, or a cross-	
	reference to such results; (i) Documentation that the finished dietary supplement meets specifications established in	
	accordance with §111.70(e) and (g);	
	(j) Documentation, at the time of performance, of the manufacture of the batch, including:	
	(1) The date on which each step of the master manufacturing record was performed; and	
	(2) The initials of the persons performing each step, including:	
	(i) The initials of the person responsible for weighing or measuring each	
	component used in the batch;	
	(ii) The initials of the person responsible for verifying the weight or measure of	
	each component used in the batch;	<u> </u>

	(iii) The initials of the person responsible for adding the component to the batch; and	
	(iv) The initials of the person responsible for verifying the addition of components	
	to the batch;	
	(k) Documentation, at the time of performance, of packaging and labeling operations, including:	
	(1) The unique identifier that you assigned to packaging and labels used, the quantity of	
	the packaging and labels used, and, when label reconciliation is required, reconciliation of	
	any discrepancies between issuance and use of labels;	
	(2) An actual or representative label, or a cross-reference to the physical location of the	
	actual or representative label specified in the master manufacturing record; and	
	(3) The results of any tests or examinations conducted on packaged and labeled dietary	
	supplements (including repackaged or relabeled dietary supplements), or a cross-	
	reference to the physical location of such results;	
	(I) Documentation at the time of performance that quality control personnel:	
	(1) Reviewed the batch production record, including:	
	(i) Review of any monitoring operation required under subpart E of this part; and	
	(ii) Review of the results of any tests and examinations, including tests and	
	examinations conducted on components, in-process materials, finished batches of	
	dietary supplements, and packaged and labeled dietary supplements;	
	(2) Approved or rejected any reprocessing or repackaging; and	
	(3) Approved and released, or rejected, the batch for distribution, including any	
	reprocessed batch; and	
	(4) Approved and released, or rejected, the packaged and labeled dietary supplement, including any repackaged or relabeled dietary supplement.	
	(m) Documentation at the time of performance of any required material review and disposition	
	decision.	
	I(n) Documentation at the time of performance of any reprocessing	
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111 303	Subpart J—Laboratory Operations	
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111.320	Laboratory methods for testing and examination	
	(a) You must verify that the laboratory examination and testing methodologies are appropriate for	
	their intended use.	
	(b) You must identify and use an appropriate scientifically valid method for each established	
	specification for which testing or examination is required to determine whether the specification is	
	met.	
111.325	Records	
	(a) You must make and keep records required under this subpart J in accordance with subpart P of this part.	
	(b) You must make and keep the following records:	
	(1) Written procedures for laboratory operations, including written procedures for the tests and examinations that you conduct to determine whether specifications are met;	
	(2) Documentation that laboratory methodology established in accordance with this	
	subpart J is followed.	
	(i) The person who conducts the testing and examination must document, at the	
	time of performance, that laboratory methodology established in accordance with	
	this subpart J is followed.	
	(ii) The documentation for laboratory tests and examinations must include the	
	results of the testing and examination. Subpart K—Production and Process Control System: Requirements	
	for Manufacturing Operations	
111.353	Written Procedures	
111.555	You must establish and follow written procedures for manufacturing operations.	
111.355	Design requirements for manufacturing operations	
111.555	You must design or select manufacturing processes to ensure that product specifications are	
111.360	consistently met.	
111.360	consistently met. Sanitation You must conduct all manufacturing operations in accordance with adequate sanitation	
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	 (h) Performing mechanical manufacturing steps (such as cutting, sorting, inspecting, shredding, drying, grinding, blending, and sifting) by any effective means to protect the dietary supplements against contamination, by, for example: (1) Cleaning and sanitizing contact surfaces; (2) Using temperature controls; and (3) Using time controls. (i) Using effective measures to protect against the inclusion of metal or other foreign material in components or dietary supplements, by, for example: (1) Filters or strainers, (2) Traps, (3) Magnets, or (4) Electronic metal detectors. 	
	(j) Segregating and identifying all containers for a specific batch of dietary supplements to identify their contents and, when necessary, the phase of manufacturing; and	
	(k) Identifying all processing lines and major equipment used during manufacturing to indicate their contents, including the name of the dietary supplement and the specific batch or lot number and, when necessary, the phase of manufacturing.	
111.370	Rejected dietary supplements	
	You must clearly identify, hold, and control under a quarantine system for appropriate disposition any dietary supplement that is rejected and unsuitable for use in manufacturing, packaging, or labeling operations.	
111.375	Records	
	(a) You must make and keep records required under this subpart K in accordance with subpart P of this part.	
	(b) You must make and keep records of the written procedures for manufacturing operations.	
	Subpart L—Packaging and Labeling Operations	
111.403	Written Procedures	
	You must establish and follow written procedures for packaging and labeling operations.	
111.410	Packaging & labeling	
	(a) You must take necessary actions to determine whether packaging for dietary supplements meets specifications so that the condition of the packaging will ensure the quality of your dietary supplements;	
	(b) You must control the issuance and use of packaging and labels and reconciliation of any issuance and use discrepancies. Label reconciliation is not required for cut or rolled labels if a 100-percent examination for correct labels is performed by appropriate electronic or electromechanical equipment during or after completion of finishing operations; and	
	 (c) You must examine, before packaging and labeling operations, packaging and labels for each batch of dietary supplement to determine whether the packaging and labels conform to the master manufacturing record; and (d) You must be able to determine the complete manufacturing history and control of the packaged and labeled dietary supplement through distribution. 	

111.415	Filling, assembling, packaging, labeling, and related operations	
	You must fill, assemble, package, label, and perform other related operations in a way that	
	ensures the quality of the dietary supplement and that the dietary supplement is packaged and	
	labeled as specified in the master manufacturing record. You must do this using any effective	
	means, including the following:	
	(a) Cleaning and sanitizing all filling and packaging equipment, utensils, and dietary supplement	
	packaging, as appropriate;	
	(b) Protecting manufactured dietary supplements from contamination, particularly airborne	
	contamination;	
	(c) Using sanitary handling procedures;	
	(d) Establishing physical or spatial separation of packaging and label operations from operations	
	on other components and dietary supplements to prevent mix-ups;	
	(e) Identifying, by any effective means, filled dietary supplement containers that are set aside and	
	held in unlabeled condition for future label operations, to prevent mix-ups;	
	(f) Assigning a batch lat as control number to:	
	(f) Assigning a batch, lot, or control number to:	
	 Each lot of packaged and labeled dietary supplement from a finished batch of dietary supplement; and, 	
	(2) Each lot of dietary supplement, from a finished batch of dietary supplement, that you	
	distribute to another person for packaging or labeling.	
	(g) Examining a representative sample of each batch of the packaged and labeled dietary	
	supplement to determine whether the dietary supplement meets specifications established in	
	accordance with §111.70(g); and	
	(h) Suitably disposing of labels and packaging for dietary supplements that are obsolete or	
	incorrect to ensure that they are not used in any future packaging and label operations.	
11.420	Repackaging and relabeling	
	(a) You may repackage or relabel dietary supplements only after quality control personnel have approved such repackaging or relabeling.	
	approved such repackaging of relabeling.	
	(b) You must examine a representative sample of each batch of repackaged or relabeled dietary	
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111.460	Holding in-process material	
	(a) You must identify and hold in-process material under conditions that protect against mix-up,	
	contamination, and deterioration.	
	(b) You must hold in-process material under appropriate conditions of temperature, humidity, and	
	light.	
111.465	Holding reserve samples of dietary supplements	
	(a) You must hold reserve samples of dietary supplements in a manner that protects against	
	contamination and deterioration. This includes:	
	(1) Holding the reserve samples under conditions consistent with product labels or, if no	
	storage conditions are recommended on the label, under ordinary storage conditions; and	
	(2) Using the same container-closure system in which the packaged and labeled dietary	
	supplement is distributed, or if distributing dietary supplements to be packaged and	
	labeled, using a container-closure system that provides essentially the same	
	characteristics to protect against contamination or deterioration as the one in which you	
	distribute the dietary supplement for packaging and labeling elsewhere.	
	(b) You must retain reserve samples for 1 year past the shelf life date (if shelf life dating is used),	
	or for 2 years from the date of distribution of the last batch of dietary supplements associated	
444 470	with the reserve samples, for use in appropriate investigations.	
111.470	Distributing dietary supplements	
	You must distribute dietary supplements under conditions that will protect the dietary supplements against contamination and deterioration.	
111.475	Records	
111.475	(a) You must make and keep records required under this subpart M in accordance with subpart P	
	of this part.	
	(b) You must make and keep the following records:	
	(1) Written procedures for holding and distributing operations; and	
	(2) Records of product distribution.	
	Subpart N—Returned Dietary Supplements	
111.503	Written Procedures	
	You must establish and follow written procedures to fulfill the requirements of this subpart.	
111.510	Receipt of returned dietary supplement	
111.510	You must identify and guarantine returned dietary supplements until guality control personnel	
	conduct a material review and make a disposition decision.	
111.515	Destruction or disposal of returned dietary supplement	
	You must destroy, or otherwise suitably dispose of, any returned dietary supplement unless the	
	outcome of a material review and disposition decision is that quality control personnel do the	
	following:	
	(a) Approve the salvage of the returned dietary supplement for redistribution or	
	(b) Approve the returned dietary supplement for reprocessing.	
111.520	Salvaging of a returned dietary supplement	
	You may salvage a returned dietary supplement only if quality control personnel conduct a	
111.525	material review and make a disposition decision to allow the salvage.	
111.525	Returned dietary supplement that quality control personnel approve for reprocessing	
	(a) You must ensure that any returned dietary supplements that are reprocessed meet all product	
	specifications established in accordance with §111.70(e); and	
	(b) Quality control personnel must approve or reject the release for distribution of any returned	
444 500	dietary supplement that is reprocessed.	
111.530	Investigation of manufacturing processes and other batches? If the reason for a dietary supplement being returned implicates other batches, you must conduct	
	an investigation of your manufacturing processes and each of those other batches to determine	
	compliance with specifications.	

111.535	Records	
	(a) You must make and keep records required under this subpart N in accordance with subpart P	
	of this part.	
	 (b) You must make and keep the following records: (4) Written provide the following records: 	
	 Written procedures for fulfilling the requirements of this subpart N. Any material review and disposition decision on a returned dietary supplement; 	
	(3) The results of any testing or examination conducted to determine compliance with product	
	specifications established under §111.70(e); and,	
	(4) Documentation of the reevaluation by quality control personnel of any dietary supplement that	
	is reprocessed and the determination by quality control personnel of whether the reprocessed	
	dietary supplement meets product specifications established in accordance with §111.70(e).	
	Subpart O—Product Complaints	
	Written Procedures	
	You must establish and follow written procedures to fulfill the requirements of this subpart O.	
111.560	Review and investigation of a product complaint	
	(a) A qualified person must:	
	(1) Review all product complaints to determine whether the product complaint involves a	
	possible failure of a dietary supplement to meet any of its specifications, or any other requirements of this part 111, including those specifications and other requirements that, if	
	not met, may result in a risk of illness or injury; and	
	(2) Investigate any product complaint that involves a possible failure of a dietary	
	supplement to meet any of its specifications, or any other requirements of this part,	
	including those specifications and other requirements that, if not met, may result in a risk	
	of illness or injury.	
	(b) Quality control personnel must review and approve decisions about whether to investigate a	
	product complaint and review and approve the findings and follow-up action of any investigation performed.	
	(c) The review and investigation of the product complaint by a qualified person, and the review by quality control personnel about whether to investigate a product complaint, and the findings and	
	follow-up action of any investigation performed, must extend to all relevant batches and records.	
444 570		
111.570	Records (a) You must make and keep the records required under this subpart O in accordance with	
	subpart P of this part.	
	(b) You must make and keep the following records:	
	(1) Written procedures for fulfilling the requirements of this subpart,	
	(2) A written record of every product complaint that is related to good manufacturing	
	practice,	
	(i) The person who performs the requirements of this subpart must document, at	
	the time of performance, that the requirement was performed.	
	(ii) The written record of the product complaint must include the following:	
	(A) The name and description of the dietary supplement;	
	(B) The batch, lot, or control number of the dietary supplement, if available;	
	(C) The date the complaint was received and the name, address, or	
	telephone number of the complainant, if available;	
	(D) The nature of the complaint including, if known, how the product was	
	Used; (E) The reply to the complement if any: and	
	(E) The reply to the complainant, if any; and(F) Findings of the investigation and follow-up action taken when an	
	investigation is performed.	

	Subpart P—Records and Recordkeeping	
111.605	Records	
	(a) You must keep written records required by this part for 1 year past the shelf life date, if shelf life dating is used, or 2 years beyond the date of distribution of the last batch of dietary supplements associated with those records.	
	(b) Records must be kept as original records, as true copies (such as photocopies, microfilm, microfiche, or other accurate reproductions of the original records), or as electronic records.	
	(c) All electronic records must comply with part 11 of this chapter.	
111.610	Records that must be made available to FDA	
	(a) You must have all records required under this part, or copies of such records, readily available during the retention period for inspection and copying by FDA when requested.	
	(b) If you use reduction techniques, such as microfilming, you must make suitable reader and photocopying equipment readily available to FDA.	

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	COMPLETE AND RETURN TO THE BOARD OFFICE WITHIN 14 DAYS OF THE INSPECTION. SUBMIT BY U.S. MAIL, FAX (804-527-4472) OR EMAIL TO pharmbd@dhp.virginia.gov. RETAIN A COPY FOR YOUR RECORDS.									
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